

Pandar64

64-Channel Mechanical Lidar User Manual

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About this manual

Please make sure to read through this user manual before your first use and follow the instructions herein when you operate the product. Failure to comply with the instructions may result in product damage, property loss, personal injuries, and/or a breach of warranty.

Access to this manual

To obtain the latest version, please do one of the following:

- Visit the Download page of Hesai's official website: https://www.hesaitech.com/downloads/
- Contact your sales representative of Hesai.
- Contact Hesai technical support: service@hesaitech.com

Technical support

If your question is not addressed in this user manual, please contact us at:

- service@hesaitech.com
- https://www.hesaitech.com/technical-support/
- https://github.com/HesaiTechnology

Legends and format



Warnings: Instructions that must be followed to ensure safe and proper use of the product.



Notes: Additional information that may be helpful.

Monospace font: field names

For example: **Distance** represents the Distance field.

■ Safety notice

- Please make sure to read through this safety notice and follow all the instructions and warnings. Failure to comply with the instructions and warnings may result in product damage, property loss, and/or personal injuries.
- Please check the certification information on the product's nameplate and read through the corresponding certification warnings. If specific users require not presenting certification information on the nameplate, please follow the agreed-to arrangements.
- If you incorporate this lidar product into your product(s), you are required to provide this user manual (or access to this user manual) to the intended users of your product(s).
- This lidar product is intended as a component of an end product. It is the responsibility of the end-product supplier to assess the risk of use in accordance with applicable standards and inform the intended user of safety-related information.
- Should there be other agreements with specific users, the other agreements shall apply.
- Before using a product, please confirm with Hesai the development maturity of the product in a timely manner. For products still in development, Hesai makes no warranty of non-infringement nor assumes any responsibility for quality assurance.

Special warnings

Laser safety

CLASS 1 LASER PRODUCT

This product complies with IEC 60825-1:2014, EN 60825-1:2014+A11:2021 and complies with FDA performance standards for laser products except for conformance with IEC 60825-1 Ed.3., as described in Laser Notice No.56, dated May 8, 2019.

Hot surface



Hot parts!

Burned fingers when handling the parts.
Wait one-half hour after switching off before handling the parts.

Abnormalities

In any of the circumstances listed below, stop using the product immediately:

- If you suspect malfunctions of or damage to the product, with symptoms such as significant noise or visible vibration.
- If you or people in the nearby environment feel discomfort.
- If any device or equipment in the nearby environment malfunctions.

Meanwhile, contact Hesai or an authorized Hesai service provider for more information on product disposal.

Prohibition of disassembly

Unless expressly agreed to in writing by Hesai, do NOT disassemble the product.

Operating environment

Radio frequency (RF) interference

- Before using the product, make sure to read all the signs and notices on the product enclosure (including the nameplate). If specific users require not presenting certification information on the nameplate, please follow the agreed-to arrangements.
- Although the product is designed, tested, and manufactured to comply with the regulations on RF radiation (such as FCC, CE-EMC, or KCC), the radiation from the product may still influence electronic devices.

Vibration

- If significant mechanical shocks and vibration exist in the product's operating environment, please contact Hesai's technical support to obtain the shock and vibration limits of your product model. Exposure to over-the-limit shocks or vibration may damage the product.
- Make sure to package the product in shock-proof materials to avoid damage during transport.

Explosive atmosphere and other air conditions

- Do NOT use the product in any area where potentially explosive atmospheres are present, such as environments with high concentrations of flammable chemicals, vapors, or particulates (including particles, dust, and metal powder) in the air.
- Do NOT expose the product to environments having high concentrations of industrial chemicals, including liquefied gases that are easily vaporized (such as helium). Such exposure can damage or impair product functionality.

Chemical environment

Do NOT expose the product to corrosive or strong polar chemical environments (such as liquids or gases), including but not limited to strong acids, strong bases, esters, and ethers. This is to avoid damage to the product (including but not limited to water resistance failure).

Ingress protection (IP)

Please check the product's user manual for its IP rating (refer to Section 1.5 Specifications). Make sure to avoid any ingress beyond that rating.

Operating temperature

Please check the product's user manual for its operating temperature (refer to Section 1.5 Specifications). Make sure not to exceed the operating temperature range.

Recommended storage conditions

Please store the product in a dry and well-ventilated place. The recommended ambient temperature is 23 ± 5 °C, and the humidity is between 30% and 70%.

Light interference

Certain precision optical instruments may interfere with the laser light emitted from the product. Please check all the instructions for these instruments and take preventive measures if necessary. For example, protective leather covers are provided for certain product models; when these lidars are temporarily not used for measurement, the leather covers can be applied to block laser light emission.

Personnel

Recommended operator qualifications

The product should be operated by professionals with engineering backgrounds or experience in operating optical, electrical, and mechanical instruments. Please follow the instructions in this manual when operating the product and contact Hesai technical support if needed.

Medical device interference

- Some components in the product can emit electromagnetic fields. If the product operators or people in the nearby environment wear medical devices (such as cochlear implants, implanted pacemakers, and defibrillators), make sure to consult the physicians and medical device manufacturers for medical advice, such as determining whether keeping the product a safe distance away from the medical devices is needed.
- If you suspect that the product is interfering with your medical device, stop using the product immediately.

Installation and operation

Power supply

- Before powering on the product, make sure the electrical interfaces are dry and clean. Do NOT power on the product in humid conditions.
- Do NOT use out-of-spec or damaged cables or adapters.
- You are recommended to use only the cables and power adapters provided by Hesai. If you are to design, configure, or select the power supply system (including cables) for the product, make sure to comply with the electrical specifications in the product's user manual (refer to Section 1.5 Specifications and the Power Supply Requirements section if available); for technical support, please contact Hesai.
- Please check Section 2.2 Electrical interface and strictly follow the instructions on plugging/unplugging the connector. If abnormalities already exist (such as bent pins, broken cables, and loose screws), stop using the product and contact Hesai technical support.

Eye safety

The product is a Class 1 laser product. It satisfies the requirements of:

- IEC 60825-1:2014
- EN 60825-1:2014+A11:2021
- 21 CFR 1040.10 and 1040.11 except for deviations (IEC 60825-1 Ed.3) pursuant to Laser Notice No.56, dated May 8, 2019.

CAUTION: Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

CAUTION

- For maximum self-protection, it is strongly warned that users do NOT look into the transmitting laser through a magnifying product (microscope, eye loupe, magnifying glass, etc.).
- This product does not have a power switch. It starts operating once connected to power. During operation, the entire cover lens can be regarded as the product's laser emitting window; looking at the cover lens can be regarded as looking into transmitting laser.

Product enclosure

- The product contains metal, glass, plastic, as well as sensitive electronic components. If the product is dropped or burnt, stop using it immediately and contact Hesai technical support.
- Do NOT squeeze or pierce the product. If the product enclosure is broken, stop using it immediately and contact Hesai technical support.
- Certain product models contain high-speed rotating parts. To avoid potential injuries, do NOT operate the product if the enclosure is loose.
- If the product enclosure consists of fins or grooves, please wear gloves when handling the product. Applying too much pressure with your bare hands may cause cuts, bruises or other injuries.

Cover lens



The location of the cover lens is illustrated in Section 1 Introduction.

- Do NOT apply protective film, wax or any other substance on the cover lens.
- To keep the product's cover lens from fingerprints and other stains, do NOT touch the cover lens with bare hands. If the cover lens is already stained, please refer to the cleaning method in Section 5 Maintenance.
- To prevent scratches, do NOT touch the product's cover lens with hard or sharp objects. If scratches already exist, stop using the product and contact Hesai technical support. Severe scratches may affect the quality of the product's point cloud data.

Mounting

- Before operating the product, make sure it is properly and securely mounted. The mounting should prevent the product from leaving its mounting position under external forces (such as collisions, high winds, and stone impacts).
- Before installing any exterior part, please ensure that each exterior part and its movable area do not overlap the Field of View (FOV) of the lidar.
- The FOV of lidar is the spatial angular range bounded by the horizontal and vertical FOV ranges (see Section 1.5 Specifications); the distance to the origin of the lidar's coordinate system is not limited. For inquiries about the FOV, please contact Hesai technical support.

Hot surface

During operation or the time period after the operation, the product's enclosure can be hot.

- To prevent discomfort or even burns, do NOT touch the product's enclosure with your skin.
- To prevent fires, make sure to keep flammable materials away from the product's enclosure.

Certain product models support active heating of the cover lens to reduce the impact of ice and frost.

- While active heating is ON, please avoid direct skin contact with the cover lens.
- · Users can turn off active heating.

Peripherals

The product may be used along with accessories and devices, such as suction cup mounts, extension cables, power supplies, network devices, GPS/PTP devices, CAN transceivers, and cleaning equipment.

When selecting a peripheral, please refer to all relevant specifications in the product's user manual or contact Hesai technical support. Using out-of-spec or unsuitable devices may result in product damage or even personal injuries.

Firmware and software upgrading

Make sure to use only the upgrade files provided by Hesai. Make sure to observe all the instructions provided for that upgrade file.

Customized firmware and software

- Before using a customized version of firmware and software, please fully understand the differences in functions and performance between the customized version and the standard version.
- Make sure to strictly follow all the instructions and safety precautions provided for that customized version. If the product does not function as anticipated, stop using the product immediately and contact Hesai technical support.

Point cloud data processing

- Certain product models support one or more point cloud data processing functions, including but not limited to: Noise Filtering, Interstitial Points Filtering, Retro Multi-Reflection Filtering, and Non-Linear Reflectivity Mapping.
- These functions are configurable and are intended only to assist the user in extracting information from the point cloud data. Users are in full control of whether to use any of these functions. Moreover, users are responsible for analyzing the product's intended application scenarios and evaluating the risk of enabling one or more of these functions in combination.
- To learn about the supported functions of a product model, please contact Hesai technical support.

Repair

- Unless expressly agreed to in writing by Hesai, do NOT disassemble, repair, modify, or retrofit the product by yourself or entrust any third party to do so. Such a breach:
 - can result in product damage (including but not limited to water resistance failure), property loss, and/or injuries;
 - shall constitute a breach of warranty.
- For more product repair issues, please contact Hesai or an authorized Hesai service provider.

1. Introduction

1.1. Applicability

This manual applies to the following versions:

Software	2.10.8 or later
Firmware of Sensor	4.3.44b or later
Firmware of Controller	5.32 or later

1.2. Operating principle

Distance measurement: Time of Flight (ToF)

- 1. A laser diode emits a beam of ultrashort laser pulses onto the target object.
- 2. The laser pulses are reflected after hitting the target object. The returning beam is detected by an optical sensor.
- 3. Distance to the object can be accurately measured by calculating the time between laser emission and receipt.

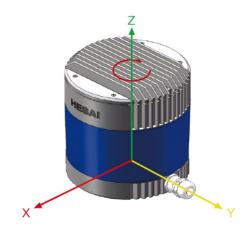
ct	d: Distance
$d=\frac{cc}{2}$	c: Speed of light t: Travel time of the laser beam
	t. Travet time of the taser beam

1.3. Basic structure

The basic structure is shown below.

64 pairs of laser emitters and receivers are attached to a motor that rotates 360° horizontally.





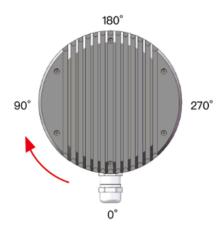


Figure 1. Partial cross-sectional diagram

Figure 2. Coordinate system (isometric view)

Figure 3. Rotation direction (top view)

The lidar's coordinate system is illustrated in Figure 2.

- Z-axis is the axis of rotation.
- The origin is shown as a red dot in Figure 5. All measurements are relative to the origin.

The lidar azimuthal position is defined in Figure 3.

- Y-axis corresponds to 0°.
- Each laser channel has an intrinsic azimuth offset. **Channel 18** is selected to define the lidar's azimuthal position.

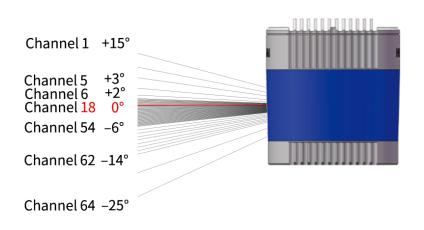
For example, when **Channel 18** passes the 90° position:

• the lidar is at the 90° position;

• the azimuth of the corresponding data block in the Point Cloud Data Packet is 90°.

1.4. Channel distribution

All channels are unevenly distributed, as illustrated in Figure 4.



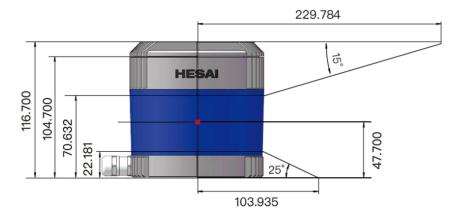


Figure 4. Channel vertical distribution

Figure 5. Laser firing position (unit: mm)

Each channel has an intrinsic angle offset, both horizontally and vertically.

These angles are recorded in the angle correction file of this lidar, which is provided when shipping.

Angle correction file

In case you need to obtain this file again, please do one of the following:

- Send PTC command 0x05, as described in the TCP API Reference Manual.
- Export the file using PandarView 2 according to PandarView 2 User Manual.
- Contact sales representatives or technical support.

1.5. Specifications

SENSOR

Scanning method	Mechanical rotation
Number of channels	64
Ranging capability	0.3 to 200 m (at 10% reflectivity)
Ranging accuracy ①	± 5 cm (0.3 to 1 m), ± 2 cm (1 to 200 m)
Horizontal FOV	360°
Horizontal resolution	0.2° (10 Hz), 0.4° (20 Hz)
Vertical FOV	40° (-25° to +15°)
Vertical resolution	0.167° (Channels 6 to 54) 1° (Channels 5 to 6, 54 to 62)
Frame rate	10 Hz, 20 Hz
Return mode	Single Return: Last/Strongest Dual Return: Last and Strongest

MECHANICAL/ELECTRICAL/OPERATIONAL

Wavelength	905 nm
Laser class	Class 1 Eye Safe
Ingress protection	IP6K7
Dimensions	Height: 116.7 mm Top/Bottom: Φ118.0/116.0 mm
Rated voltage range	DC 9 to 48 V

Power consumption ②	22 W (typical)
Operating temperature	-20°C to 65°C
Storage temperature	-40°C to 85°C
Weight	1.52 kg

DATA I/O

Data transmission	100BASE-TX, slave mode
Measurements	Distance, azimuth angle, and reflectivity
Valid point rate	Single Return: : 1 152 000 points/sec Dual Return: : 2 304 000 points/sec
Point cloud data rate	Single Return: 29.76 Mbps Dual Return: 59.52 Mbps
Clock source	GPS/PTP (1588v2, 802.1AS, 802.1AS Automotive)
PTP clock accuracy	≤ 1 μs
PTP clock drift ③	$\leq 1 \mu \text{s/s}$

Specifications are subject to change. Please refer to the latest version of this manual.

Notes to specifications

1 Ranging accuracy	 Defined as the average range error across all channels. May vary with range, temperature, and target reflectivity.
② Power consumption	 Not including accessories such as the connection box. The external power supply should be able to provide at least 22 W.
3 PTP clock drift	Defined as the drift at a constant temperature after the lidar (slave clock) loses connection to the PTP master.

2. Setup

Before operating the lidar, strip away the protective cover on the cover lens.

The information in this section may be different for customized models. The mechanical drawings and data exclusively provided for customized models shall prevail.

2.1. Mechanical installation

2.1.1. Exterior dimensions

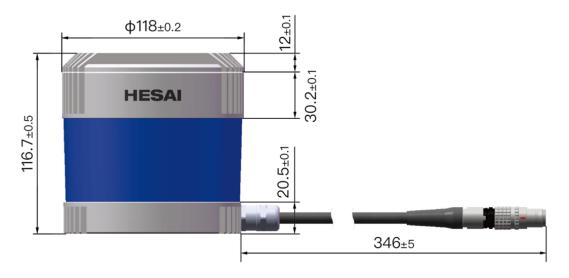


Figure 6. Front view (unit: mm)

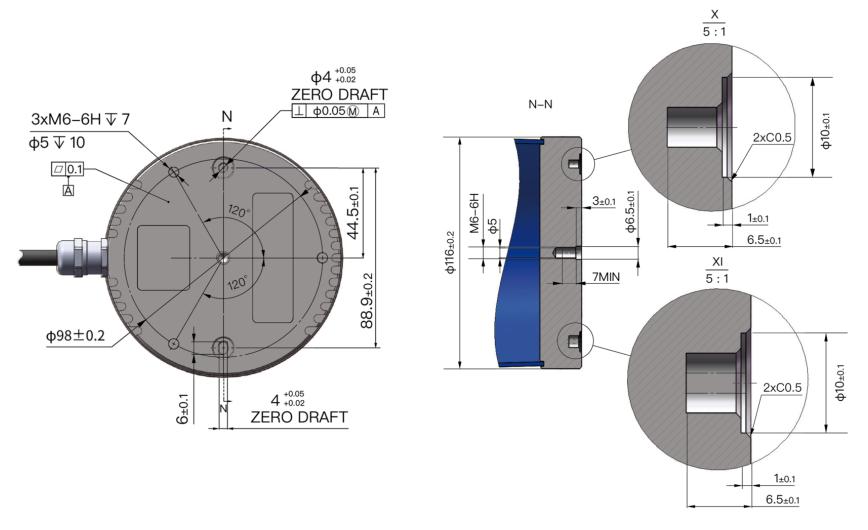


Figure 7. Bottom view (unit: mm)

2.1.2. Quick installation

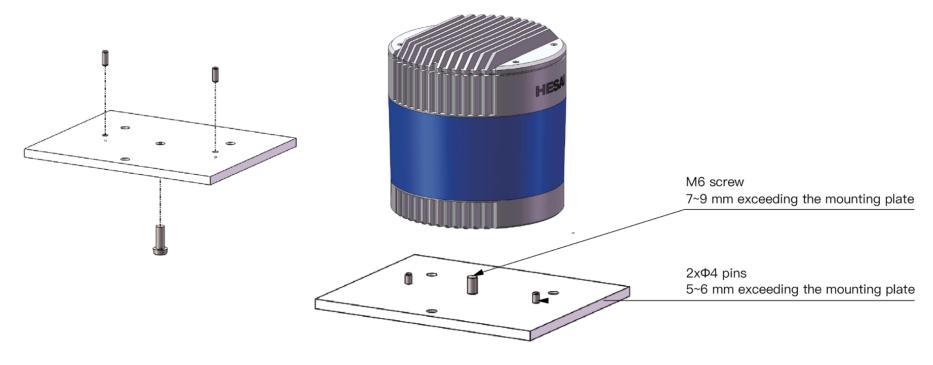


Figure 8. Quick installation

2.1.3. Stable installation

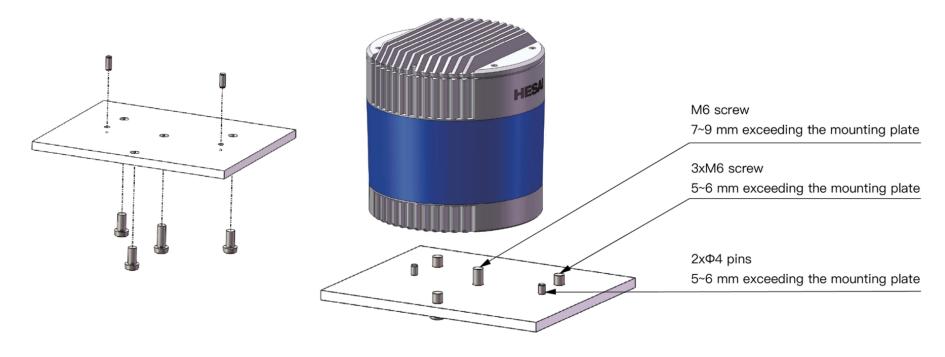


Figure 9. Stable installation

2.1.4. Notes on screw installation

Screw type

SEMS screws (with pre-attached flat washers and lock washers) are recommended. Property class should be at least 4.8.

Threadlocker

Before fastening a screw, apply 1 or 2 dots of threadlocker in the thread fit area. LOCTITE® 263 Threadlocker is recommended. To ensure curing it in place, wait for at least 12 hours before operating the lidar.

Screw torque

The base material of the threaded holes is aluminum alloy instead of steel. Refer to the following table for the appropriate screw torque.

Thread size	Recommended screw torque		
M2	0.2 to 0.3 Nm		
M3	0.5 to 0.6 Nm		
M4	1 to 1.5 Nm		
M5	2 to 2.5 Nm		
M6	3.5 to 4 Nm		

Thread service life

25 times. (Each screwing counts as one time, so as each unscrewing.)

2.2. Electrical interface

Lemo connector is the default communication connector. Another option is the Phoenix connector, detailed in Appendix C Phoenix connector.

Lemo part number: FGG.2T.316.CLAC75Z (male plug, on the lidar)

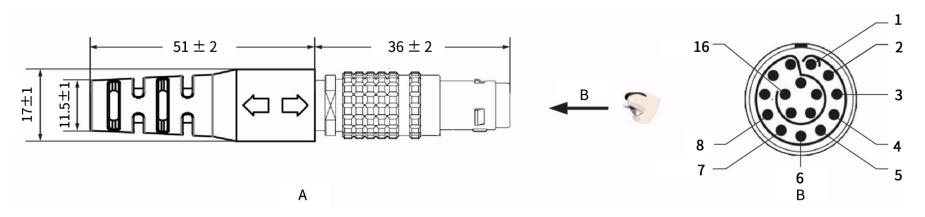


Figure 10. Lemo connector (unit: mm)

2.2.1. Pin description

Pin No.	Signal	Wire color	Voltage	Pin No.	Signal	Wire color	Voltage
1 to 4	-	-	-	11	Power	Red	9 to 48 V
5	Ethernet RX-	Blue	-1 to 1 V	12	Power	Gray	9 to 48 V
6	Ethernet RX+	Blue/White	-1 to 1 V	13	Ground (Return)	Black	0 V
7	Ethernet TX-	Orange	-1 to 1 V	14	Ground (Return)	Gray/White	0 V
8	Ethernet TX+	Orange/White	-1 to 1 V	15	Index	Purple	0 to 3.3 V
9	GPS NMEA	White	–13 to 13 V	16	Encoder	Purple/White	0 to 3.3 V
10	GPS PPS	Yellow	TTL 3.3/5 V	-	-	-	-



For the GPS PPS signal, the pulse width is recommended to be over 1 ms, and the cycle is 1 s (rising edge to rising edge).



- Before connecting or disconnecting an external GPS signal (either using the cable's GPS wire or via the connection box's GPS port), make sure the lidar is powered off.
- If the lidar has to stay powered on, make sure to ground yourself in advance. Do NOT touch the GPS wire or GPS port with bare hands.

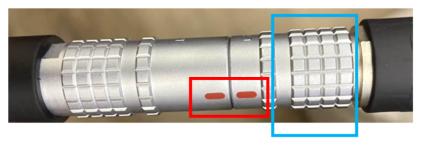
PPS 1 NMEA Timing requirements of GPS PPS and NMEA

GPS PPS: signal cycle	$t3 = 1 s \pm 50 \mu s$ (rising edge to rising edge)	
GPS PPS: pulse width	$t1 \ge 1 \text{ ms } (10 \text{ to } 100 \text{ ms recommended})$	
Timing relationship	NMEA signal starts after the PPS rising edge of the current second, and ends after the PPS falling edge of the current second, as shown by the gray arrows in the figure above. NMEA signal ends before the PPS rising edge of the next second; t2 ≥ 100 ms.	

2.2.2. Connector use

Connection	 Turn off the power source. Align the red dots on the connector shells. Push the plug straight into the socket.
Disconnection	 Turn off the power source. Pull the release sleeve on the male connector to its outermost position and hold it. Pull the plug from the socket.

Before connection: Align the red dots



Before disconnection: Pull the release sleeve to its outermost position and hold it there

Figure 11. Lemo connection/disconnection

- Before connection, check the pins on the socket and the holes on the plug. In case of bent pins or damaged holes, stop using the connector and contact technical support.
- To prevent breakdowns, turn off the power source before connection and disconnection.



- Do NOT attempt to force open a connection by pulling on the cables or by twisting the connectors in any way. Doing so can loosen the connectors' shells, or even damage the contacts.
- If the connector's shell is accidentally pulled off, stop using the connector and contact Hesai technical support.
- Do NOT attempt to assemble the connector's shell and cable collet; do NOT connect a connector without its shell. Doing so may damage the lidar's circuits.

- For further troubleshooting, please contact Hesai's technical support or obtain work instructions from the connector manufacturer.
- The connector is designed to withstand at least 1000 mating cycles; exceeding this number may increase the risk of connector damage.

2.2.3. Cables (Ethernet)

Outer diameter (OD) = $7.50 \pm 0.30 \text{ mm}$

Minimum bend radius: $7.5 \times OD$



To avoid damaging the cable, do not bend the cable at the cable gland.

2.3. Connection box (optional)

Users may connect the lidar with or without a connection box.

Lemo part number: PHG.2T.316.CLLC75Z (female socket, on the connection box)

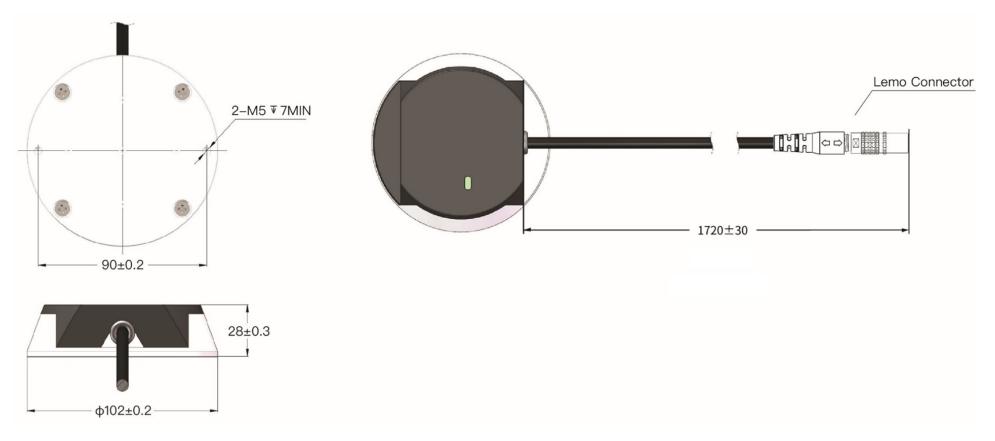


Figure 12. Connection box (unit: mm)

2.3.1. Ports

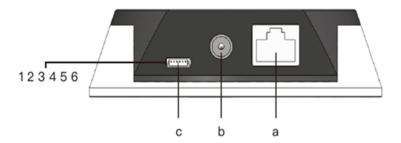


Figure 13. Connection box (front)

Port number	Port name	Description
a	Standard Ethernet port	RJ45, 100 Mbps Ethernet
b	Power port	Connects to a DC-005 DC power adapter.
С	GPS port	Connector type: JST, SM06B-SRSS-TB Recommended connector for the external GPS module: JST, SHR-06V-S-B Voltage standard: RS232 Baud rate: 9600 bps

GPS port pins (left to right):

Pin No.	Direction	Description	Requirements
1	Input	PPS signal for synchronization	TTL level 3.3/5 V
			Recommended pulse width: ≥ 1 ms Signal cycle: 1 s (rising edge to rising edge)
2	Output	Power for the external GPS module	5 V
3	Output	Ground for the external GPS module	-

Pin No.	Direction	Description	Requirements
4	Input	Receiving serial data from the external GPS module	RS232 level
5	Output	Ground for the external GPS module	-
6	-	Reserved	-

For Pandar64 lidars with Lemo connectors, a trigger port is added to output external trigger signals.

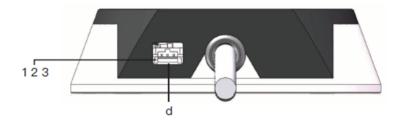


Figure 14. Connection box (back)

Port No.	Port name	Description	
d	Trigger port	Outputs external trigger signals for multi-sensor synchronization.	
		Connector (male socket): Molex, LLC 5023520300 Recommended wire connector (female plug): Molex, LLC 5023510300 Voltage: 0 to 3.3 V Signal type: Pulse Max. current output level: 3 mA	

Pin description for the Trigger port:

Pin No.	Direction	Pin Description	
1	Input	GND, to ground the external trigger signal.	
2	Output	Trigger signal (Encoder): outputs one pulse when the lidar rotates 0.05°. Pulse width: 7 μ s @ 600 RPM, 3.5 μ s @ 1200 RPM	
3	Output	Trigger signal (Index): outputs one pulse when Channel 18 passes the lidar's 180° position (see Figure 3. Rotation direction (top view)). Pulse width: 4 μs @ 600 RPM, 2 μs @ 1200 RPM	

2.3.2. Connection

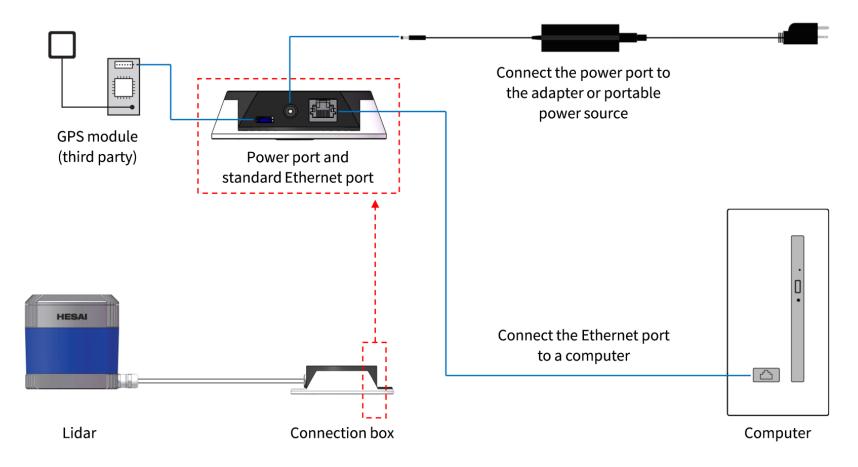


Figure 15. Connection box (connection with GPS)

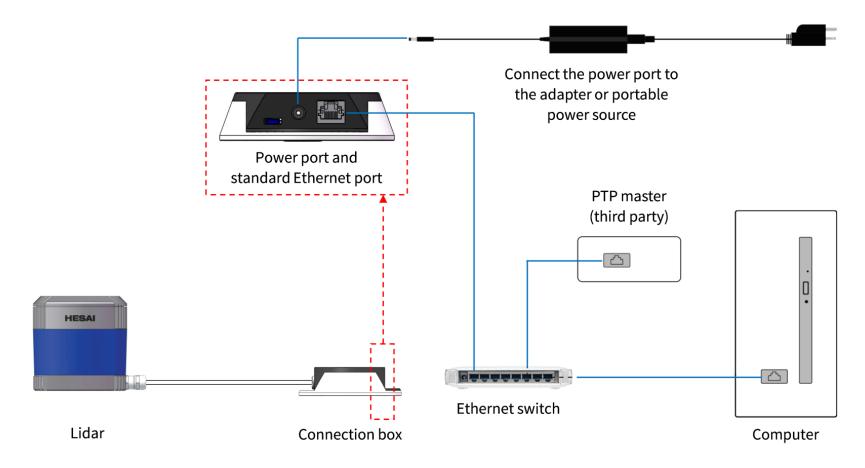


Figure 16. Connection box (connection with PTP)

2.4. Network settings on the receiving host

The lidar does not have a power switch. It starts transmitting data when both of these conditions are met:

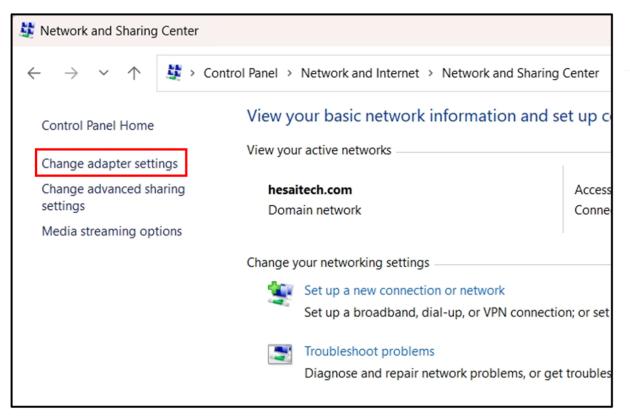
- The lidar is connected to power.
- The lidar is connected to a host computer via Ethernet.

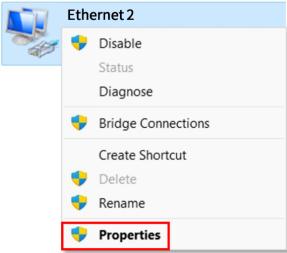
To analyze point cloud data, configure the network parameters of the host computer:

Network parameters	Value	Description
IP address	192.168.1. X	Given the lidar's IP address (192.168.1.201) and subnet mask (255.255.255.0), the following can be determined:
		 Network address: 192.168.1.0 Gateway address: 192.168.1.1 Broadcast address: 192.168.1.255 Therefore, X can be selected from 2 to 200 and from 202 to 254.
Subnet mask	255.255.255.0	-
VLAN ID	Range: 1 to 4094	Required only when VLAN tagging is used. Make sure the host computer and the lidar use the same VLAN ID.

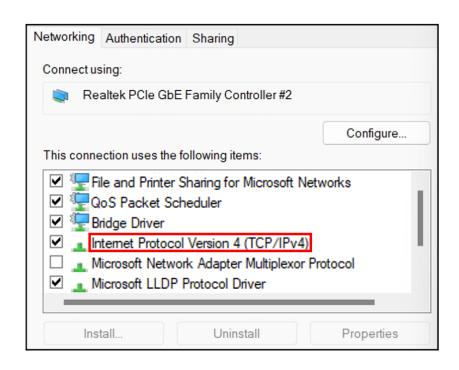
2.4.1. In Windows

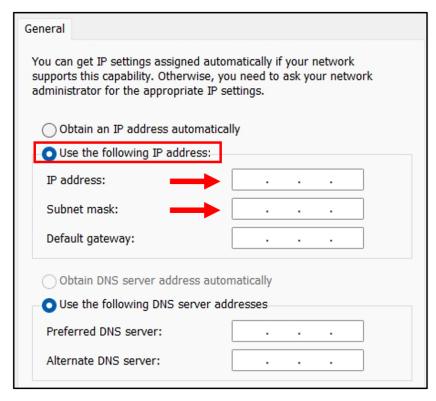
- 1. [Control Panel] > [Network and Internet] > [Network and Sharing Center] > [Change adapter settings].
- 2. Right-click [Ethernet] or [Ethernet X] which shows Ethernet connection (with no red cross at the bottom left of the icon) > Select [Properties].





- 3. Double-click [Internet Protocol Version 4 (TCP/IPv4)].
- 4. Select [Use the following IP addresses] > Input the host computers's IP address and subnet mask.



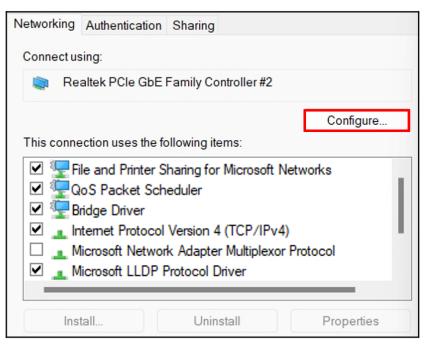


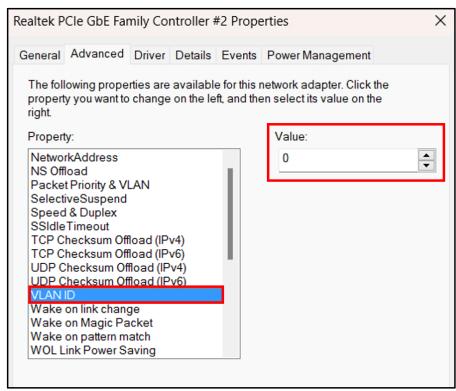
Ping command can be used to check the connection:

- a
- 1. Press Win + R to open the Run dialog box.
- 2. Enter "cmd" and click [**OK**] to open the Command Prompt.
- 3. Enter "ping 192.168.1.201" and check the output.

5. To enable VLAN tagging:

Click [Configure] > Under the [Advanced] tag, select [VLAN ID] from the [Property] list > Input a VLAN ID in the [Value] box > Click [OK].





If the [Property] list has no [VLAN ID], it is recommended to update the network adapter driver.

2.4.2. In Ubuntu

2.4.2.1. When not using VLAN

Run this command in the terminal:

```
sudo ifconfig ${interface_name} ${ip_addr}
```

- Replace **\${interface_name}** with the host computer's network interface name.
- Replace \${ip_addr} with the host computer's IP address.

2.4.2.2. When using a VLAN

Run this command in the terminal:

```
sudo ip link add link ${interface_name} name ${interface_name}.${vlan_id} type vlan id ${vlan_id}
sudo ip link set up ${interface_name}.${vlan_id}
sudo ip addr add ${ip_addr}/24 dev ${interface_name}.${vlan_id}
ip addr show ${interface_name}.${vlan_id}
```

- Replace \${interface_name} with the host computer's network interface name.
- Replace \${vlan_id} with the host computer's VLAN ID.
- Replace \${ip_addr} with the host computer's IP address.

To find the host computer's network interface name:

Method 1

In the Settings — Network page, the content in brackets after [**Ethernet**] is the network interface name.



Method 2 Enter "ifconfig" in the terminal.

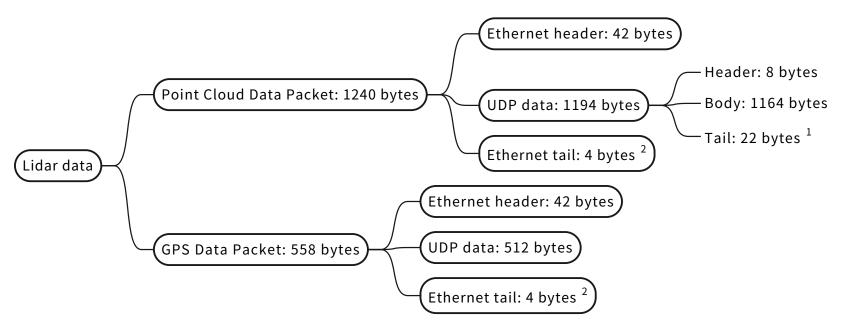
```
ifconfig
docker0: flags=4099<UP,BROADCAST,MULTICAST> mtu 1500
       inet
                       netmask
                                            broadcast
                               txqueuelen 0 (Ethernet)
       ether
       RX packets 0 bytes 0 (0.0 B)
       RX errors 0 dropped 0 overruns 0 frame 0
       TX packets 0 bytes 0 (0.0 B)
       TX errors 0 dropped 0 overruns 0 carrier 0 collisions 0
enp2s0f0: flags=4099<UP,BROADCAST,MULTICAST> mtu 1500
       ether I
                               txqueuelen 1000 (Ethernet)
       RX packets 0 bytes 0 (0.0 B)
       RX errors 0 dropped 0 overruns 0 frame 0
       TX packets 0 bytes 0 (0.0 B)
       TX errors 0 dropped 0 overruns 0 carrier 0 collisions 0
       flags=4099<UP, BROADCAST, MULTICAST> mtu 1500
enp5s0:
       ether I
                               txqueuelen 1000 (Ethernet)
       RX packets 267706980 bytes 300970909734 (300.9 GB)
       RX errors 0 dropped 0 overruns 0 frame 0
       TX packets 3184 bytes 590575 (590.5 KB)
       TX errors 0 dropped 0 overruns 0 carrier 0 collisions 0
```

2.5. Tools

Tool	Purpose	Where to find it
PandarView 2	Point cloud visualization software: To record and display point cloud data.	Visit the Download page of Hesai's official website.
Web Control	To set parameters, check device info, or upgrade firmware and software.	See Section 4 Web Control.
HTTP API	To set parameters, check device info, or upgrade firmware and software.	Please contact Hesai technical support.
Pandar TCP Commands (PTC) API	To set parameters, check device info, or upgrade firmware and software. Network parameters: Default Source IPv4 address: 192.168.1.201 Default PTC port: 9347	Please contact Hesai technical support.
Software development kits (SDKs) and ROS drivers	To assist development.	Visit Hesai's official GitHub page: https://github.com/ HesaiTechnology

3. Data structure

Unless otherwise specified, all the multi-byte fields are unsigned values in little-endian format.



- 1. UDP sequence is OFF by default. When UDP sequence is ON, the **Tail** part will be 26 bytes instead.
- 2. Network monitoring software (such as WireShark) usually does not display the **Ethernet tail** (4 bytes).

Figure 17. Data structure

3.1. Point Cloud Data Packet

Before receiving Point Cloud Data Packets, please perform Section 2.4 Network settings on the receiving host.

3.1.1. Ethernet header

Point Cloud Data Packet: Ethernet header

Field	Byte(s)	Description	
Ethernet II MAC	12	Destination MAC: xx:xx:xx:xx:xx (FF:FF:FF:FF:FF:FF for broadcast) Source MAC: xx:xx:xx:xx:xx	
Ethernet Data Packet Type	2	0x08, 0x00	
Internet Protocol	20	Protocol parameters	
UDP Port Number	4	Source port (default: 10000) Destination port (default: 2368)	
UDP Length	2	Eight bytes more than point cloud UDP data (see Figure 17. Data structure).	
UDP Checksum	2	Checksum of the Ethernet header	

3.1.2. Point cloud UDP data

3.1.2.1. Header

Field	Byte(s)	Description
Start of Packet	1	0xEE
Start of Packet	1	0xFF
Laser N	1	0x40 (64 channels)
Block N	1	0x06 (6 blocks per packet)
Reserved	1	-
Dis Unit	1	Fixed: 0x04 (4 mm)
Reserved	1	-
Reserved	1	-

3.1.2.2. Body

Return mode

See Return Mode field in Section 3.1.2.3 Tail.

In Single Return mode, the measurements of each round of firing are stored in one block.

In Dual Return mode, the measurements of each round of firing are stored in two adjacent blocks, and the **Azimuth** fields of these two blocks are the same.

Return mode	Odd-numbered block	Even-numbered block	Note
Last and Strongest	Last return	Strongest return	If the last return is also the strongest, then the even-numbered block stores the second strongest return.

Block 1	Block 2	Block 3	 Block 6
Azimuth 1	Azimuth 2	Azimuth 3	 Azimuth 6
Channel 1	Channel 1	Channel 1	 Channel 1
Channel 2	Channel 2	Channel 2	 Channel 2
Channel 64	Channel 64	Channel 64	 Channel 64

Each block in the body

Field	Byte(s)	Description
Azimuth	2	Current reference angle of the azimuth Unit: 0.01°

Field	Byte(s)	Description			
Channel 1	3	Measurements of Channel 1			
		Field	Bytes	Description	
		Distance	2	Object distance = Distance × Dis Unit	
				Dis Unit is specified in Section 3.1.2.1 Header.	
		Reflectivity	1	Range: 0 to 255	
				Default: linear mapping (Reflectivity = Reflectivity × 1%)	
				Also refer to Appendix D Nonlinear reflectivity mapping. The mapping between this field and target reflectivity can be selected using Web Control or PTC commands.	
Channel 64	3	Measurements of Channel 64			

3.1.2.3. Tail

Field	Byte(s)	Description
Reserved	5	-

High Temperature Shutdown Flag	1	 0x01 — High temperature 0x00 — Normal operation When high temperature is detected, the Shutdown Flag will be set to 0x01, and the system will shut down after 60 s. The flag remains 0x01 during the 60 s and the shutdown period.
		• When the system is no longer in high-temperature status, the Shutdown Flag will be reset to 0x00, and the system will automatically return to normal operation.
Reserved	2	
Motor Speed	2	Unit: RPM Spin rate of the motor (RPM) = frame rate (Hz) \times 60
Timestamp	4	The microsecond part of the Coordinated Universal Time (UTC) of this data packet. Unit: µs Range: 0 to 999 999 µs (1 s) The absolute time of a Point Cloud Data Packet is defined in Appendix B Absolute time of point cloud data.
Return Mode	1	0x37 — Strongest 0x38 — Last 0x39 — Last and Strongest
Factory Information	1	0x42 (or 0x43)

Date & Time	6	Absolute time of this data packet, ac	Absolute time of this data packet, accurate to the second.			
		Each byte	Range (decimal)			
		Year (current year minus 2000)	Positive integers			
		Month	1 to 12			
		Day	1 to 31			
		Hour	0 to 23			
		Minute	0 to 59			
		Second	0 to 59			
	The absolute time of the Point point cloud data.	Cloud Data Packets is defined in Appendix B Ab	solute time of			
UDP Sequence	4	Sequence number of this data packet Added only when the UDP sequence Range: 0 to 0xFF FF FF FF				

3.1.3. Ethernet tail

Field	Byte(s)	Description
FCS	4	Frame check sequence

3.1.4. Point cloud data analysis method

Take **Channel 5** in **Block 3** as an example.

3.1.4.1. Analyze the vertical angle of a data point

The designed vertical angle of **Channel 5** is 3.04°, according to Appendix A Channel distribution data.



- The accurate vertical angles are recorded in the angle correction file of this lidar (see Section 1.4 Channel distribution).
- The horizontal direction is 0°. The upward direction is defined as positive (see Figure 4. Channel vertical distribution).

3.1.4.2. Analyze the horizontal angle of a data point

The Y-axis of the lidar coordinate system is 0°. The clockwise direction (as viewed from above) is defined as positive (see Figure 3. Rotation direction (top view)).

Horizontal angle = 1 + 2

- ① Angular position of the current block (see Section B.3 End time of each block)
- 2 Firing time angular offset of the current firing channel

- 3 Current reference azimuth of this blockCan be read from the Azimuth field of Block 3. See Section 3.1.2.2 Body.
- ④ Horizontal angle offset of the current firing channel
 The offset of Channel 5 is -1.042°, according to Appendix A Channel distribution data.
- The accurate horizontal angle offsets are recorded in the angle correction file of this lidar (see Section 1.4 Channel distribution).

$$\bigcirc$$
 = \bigcirc \times \bigcirc

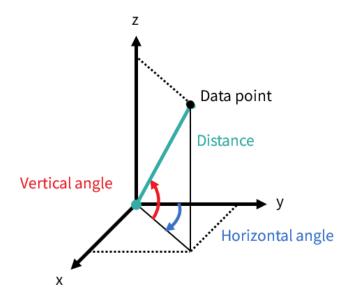
- Firing time offset of the current firing channel

 The offset of **Channel 5** is $-17.964 \, \mu s$, according to Section B.4 Laser firing time of each channel.
- Spin rate of the motor
 See the Motor Speed field in Section 3.1.2.3 Tail. The unit should be converted to °/s.

3.1.4.3. Analyze the distance of a data point

See the **Distance** field of **Block 3: Channel 5** in Each block in the body.

3.1.4.4. Draw the data point in a spherical or rectangular coordinate system



3.1.4.5. Obtain the real-time point cloud data by analyzing and drawing every data point in each frame

3.2. GPS Data Packet

- Please configure network parameters on the receiving host before receiving GPS Data Packet. See Section 2.4 Network settings on the receiving host.
- When GPS is selected as the clock source, a GPS Data Packet is triggered every second; When PTP is selected as the clock source, the lidar does not output GPS Data Packet.



All the multi-byte values are unsigned and in little-endian format.

3.2.1. Ethernet header

GPS Data packet: Ethernet header

Field	Byte(s)	Description
Ethernet II MAC	12	Destination MAC: xx:xx:xx:xx:xx (FF:FF:FF:FF:FF:FF for broadcast) Source MAC: xx:xx:xx:xx:xx:xx
Ethernet Data Packet Type	2	0x08, 0x00
Internet Protocol	20	Protocol parameters
UDP Port Number	4	Source port (default: 10000) Destination port (default: 10110)
UDP Length	2	8 bytes more than GPS UDP data; see Figure 17. Data structure
UDP Checksum	2	Checksum of the Ethernet header

3.2.2. GPS UDP data

Field	Byte(s)	Description			
GPS Time Data	18	GPS time, accurate to the second			
		Field	Bytes	Description	
		GPS Header	2	0xFFEE (0xFF first)	
		Date	6	Year, month, and day in ASCII (2 bytes each, lower byte first)	
		Time	6	Second, minute, and hour in ASCII (2 bytes each, lower byte first)	
		Reserved	4	-	
NMEA Data	84	NMEA sentence containing date and time ASCII code, valid till 2 bytes after the asterisk (*). Users can select the NMEA sentence to be received (see GPS Mode in Section 4.2.3 Time sync).			
Reserved	404	404 bytes of 0xDF			
GPS Positioning Status	1	ASCII code, obtained from the NMEA sentence			
PPS Lock Flag	1	1 — Locked 0 — Unlocked			
Reserved	4	-			

3.2.2.1. GPRMC data format

Field No.	Field	Description
<01>	UTC Time	Hour, minute, and second Typically in hhmmss (hour, minute, second) format
<02>	Location Status	A (hex = 41) — Active (valid position) V (hex = 56) — Void (invalid position) NUL (hex = 0) — GPS unlocked
<09>	UTC Date	Date information Typically in ddmmyy (day, month, year) format
	•••	

The lidar's GPS data interface accepts a variety of GPRMC formats, as long as:

Field <01> (after the first comma separator) is the hour, minute, and second information. Field <09> (after the ninth comma separator) is the date information.

For example, the following formats are both acceptable:

\$GPRMC,072242,A,3027.3680,N,11423.6975,E,000.0,316.7,160617,004.1,W*67 \$GPRMC,065829.00,A,3121.86377,N,12114.68322,E,0.027,,#160617#,,,A*74

3.2.2.2. GPGGA data format

Field No.	Field	Description	Description		
<01>	UTC Time		Hour, minute, and second Typically in hhmmss (hour, minute, second) format		
<06>	GPS Fix Quality	Range: 0 to 9 Refer to the des	scription given by the GPS de	vice provider.	
		0	Invalid	4	RTK fix
		1	GPS fix (SPS)	5	RTK float
		2	DGPS fix	6	Estimated (dead reckoning)
		3	PPS fix	-	-

The lidar's GPS data interface accepts a variety of GPGGA formats, as long as:

Field <01> (after the first comma separator) is the hour, minute, and second information.

For example, the following formats are both acceptable:

```
$GPGGA,123519,4807.038,N,01131.000,E,1,08,0.9,545.4,M,46.9,M,,*47
$GPGGA,134658.00,5106.9792,N,11402.3003,W,2,09,1.0,1048.47,M,-6.27,M,08,AAAA*60
```

3.2.3. Ethernet tail

Field	Byte(s)	Description
FCS	4	Frame check sequence

3.2.4. GPS time data analysis method

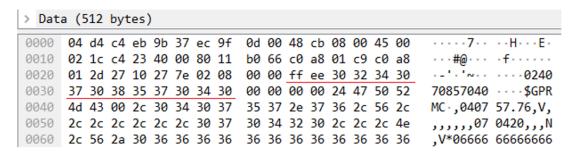


Figure 18. GPS Data packet: GPS time data (example)

Date

Field	Data (in ASCII)	Characters	Meaning
Year	0x30 0x32	'0', '2'	20
Month	0x34 0x30	'4', '0'	04
Day	0x37 0x30	'7', '0'	07

Time

Field	Data (in ASCII)	Characters	Meaning
Second	0x38 0x35	'8', '5'	58
Minute	0x37 0x30	'7', '0'	07
Hour	0x34 0x30	'4', '0'	04

4. Web Control

Web Control is used for setting parameters, viewing device info, and upgrading software/firmware.

To access Web Control, follow the steps below:

- 1. Connect the lidar to your PC using an Ethernet cable.
- 2. Complete Section 2.4 Network settings on the receiving host.
- 3. Enter 192.168.1.201 in your web browser.



- Google Chrome and Mozilla Firefox are recommended.
- Firewall port exceptions: Port 9347 (PTC/PTCS), Port 80 (HTTP), Port 443 (HTTPS), and Ports 319 and 320 (PTP 1588v2).

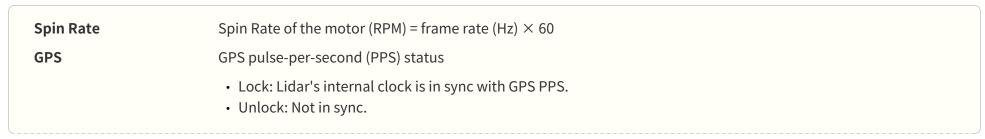
4.1. Home

Status	
Spin Rate	600 RPM
GPS	Unlock
NMEA (GPRMC/GPGGA)	Unlock
PTP	Free Run
Device Info	Device Log
Model	Pandar64
S/N	PA64XXXXXXXXXXXXXXX
MAC Address	XX:XX:XX:XX:XX
Software Version	2.10.8
Sensor Firmware Version	4.3.44b
Controller Firmware Version	5.32

Button description

Device Log Click to download a .JSON file that contains the lidar status, device info, all configurable parameters, and the upgrade log.

Parameter description



NMEA (GPRMC/GPGGA)

NMEA status

- Lock: After receiving a valid NMEA message.
- Unlock: Not receiving a valid NMEA message for over 2 seconds.

PTP

PTP status

- Free Run: No PTP master is selected.
- Tracking: Attempting to sync with the selected PTP Master, but the absolute offset exceeds the user-specified limit in Section 4.2.3 Time sync.
- Locked: The absolute offset is within the user-specified limit.
- Frozen: The lidar has lost connection to the PTP master and is attempting to recover it. Meanwhile, lidar time will drift from the last synchronized time. When the time drift exceeds the specification, PTP status will change to Free Run.

4.2. Settings

	Reset All Settings
Control IP	
IPv4 Address	192.168.1.201
IPv4 Mask	255.255.255.0
IPv4 Gateway	192.168.1.1
VLAN	0
Settings	
Destination IP	255.255.255.255
Lidar Destination Port	2368
Spin Rate	600 RPM
Return Mode	Dual Return
Sync Angle	0
Trigger Method	Time Based
Clock Source	GPS
GPS Mode	GPRMC
GPS Destination Port	10110
Noise Filtering	OFF
Interstitial Points Filtering	OFF
Retro Multi-Reflection Filtering	OFF
Up-Close Blockage Detection	OFF

Reflectivity Mapping	Linear Mapping
Standby Mode	In Operation/Standby
Save	

Button description

Reset All Settings	Reset all the configurable parameters to factory defaults, including:
	SettingsAzimuth FOV
Save	Save and execute all the settings on this page. Exception: Standby Mode takes effect immediately without having to click this button.

4.2.1. Network

Parameter	Options	Description	
Control IP: VLAN	Default: OFF VLAN ID: 1 to 4094	 To enable VLAN tagging: Make sure the receiving host also supports VLAN; Check the checkbox and input the lidar's VLAN ID (same as the receiving host's VLAN ID). If the lidar's VLAN ID differs from the receiving host's, users will lose access to Web Control. To minimize such risks, the VLAN ID is zero (an invalid value) by default. When checking the checkbox, users will be alerted to input a valid VLAN ID. When unchecking the checkbox, the VLAN ID will default to zero. Once configured, the VLAN ID will not change during firmware upgrades. When VLAN is enabled, PTP connection will be lost; when VLAN is disabled, PTP connection will automatically recover.	
Destination IP	Any except 0.0.0.0, 127.0.0.1, and the lidar's IPv4 address Default: 255.255.255.255	Destination IP Mode Broadcast (default) Multicast Unicast	Destination IP 255.255.255.255 User-defined Same as the PC's IPv4 address.
Lidar Destination Port	Default: 2368	Destination port of point clo	ud data and Web Control (HTTP API)

4.2.2. Function

Parameter	Options	Description
Spin Rate	600 RPM (default) 1200 RPM	The accurate spin rate is shown in Point Cloud Data Packets (see the Motor Speed field in Section 3.1.2.3 Tail). The set spin rate is also shown on the Home page (see Section 4.1 Home).
Return Mode	Single ReturnLastStrongestDual ReturnLast and Strongest	Also shown in Point Cloud Data Packets (see the Return Mode field in Section 3.1.2 Point cloud UDP data).
UDP Sequence	OFF ON #1 ON #2	Point Cloud UDP Packets can be labeled with sequence numbers (see Section 3.1 Point Cloud Data Packet). ON #1: UDP sequence only increments within the user-specified azimuth FOV in Section 4.3 Azimuth FOV. ON #2: Increments at all times.

Parameter	Options	Description		
Sync Angle	0 to 359 Unit: °	Phase lock angle To activate this function, check the checkbox and input an azimuth. At every full second, the lidar will rotate to that azimuthal position. Lidar azimuthal position is defined in Section 1.3 Basic structure. Definition of the full second (detailed in Section B.1 Source of absolute time): When GPS is locked, the full second is defined as the rising edge of the GPS PPS signal. When PTP is tracking or locked, the full second is retrieved from the PTP signal. (PPS signal is not required nor used.) When neither GPS nor PTP is locked, the full second is defined as the rising edge of the lidar's internal 1 Hz signal. To phase-lock multiple lidar units, connect them to the same clock source and set the same sync angle. These lidar units will rotate to the same azimuthal position at every full second.		
Trigger Method	Time-Based (default) Angle-Based	The way laser firings are triggered. Angle-based Lasers fire every 0.2° at 10 Hz or 0.4° at 20 Hz. Time-based Lasers fire every 55.56 µs.		
Noise Filtering	OFF (default) ON	To reduce the scattered false positives (i.e. noise points) in point cloud data.		

Parameter	Options	Description		
Interstitial Points Filtering	OFF (default) ON	Definition of interstitial points: When a beam partially hits a front target's edge and further hits a rear target, the return signal can result in a false point located between both targets.		
Retro Multi-Reflection Filtering	OFF (default) ON	To reduce the false positives at twice the distance of a retroflector.		
Reflectivity Mapping Linear Mapping (default) Nonlinear Mapping		Linear Mapping	The Reflectivity field in Point Cloud Data Packets linearly represents target reflectivity (0 to 255%).	
		Nonlinear Mapping	The mapping between the Reflectivity field and target reflectivity is nonlinear. This increases the contrast in low-reflectivity areas (see Appendix D Nonlinear reflectivity mapping).	
Standby Mode	In Operation (default) Standby	In Standby mode,	the motor stops running and lasers stop firing.	

4.2.3. Time sync

With GPS selected

Clock Source	GPS
GPS Mode	GPRMC
GPS Destination Port	10110

With PTP selected

Clock Source	PTP
Profile	1588v2
Time Offset for Lidar Lock	1
PTP Network Transport	UDP/IP
PTP Domain Number	0
PTP logAnnounceInterval	1
PTP logSyncInterval	1
PTP logMinDelayReqInterval	0

Parameter	Options	Description
Clock Source	GPS (default) PTP	External source of absolute time

4.2.3.1. With GPS selected

Parameter	Options	Description
GPS Mode	GPRMC (default) GPGGA	Format of the NMEA data received from the external GPS module (see Section 3.2.2 GPS UDP data)
GPS Baud Rate	9600 19200 38400 115200	
Destination Port	Default: 10110	Port used for sending GPS Data Packets

4.2.3.2. With PTP selected

The lidar does NOT output GPS Data Packets.

Parameter	Options	Description	
Profile	1588v2 (default) 802.1AS 802.1AS Automotive	IEEE timing and synchronization standard	
Time Offset for Lidar Lock	1 to 100 μs (integer) Default: 1	Upper limit of the absolute offset between Slave and Master when the lidar is in PTP Locked status; see Section 4.1 Home.	
PTP Network Transport	UDP/IP (default) L2	Network transport protocol	
		UDP/IP	Available only for the 1588v2 profile
		L2	Available for all profiles
Domain Number	0 to 127 (integer) Default: 0	Domain attribute of the local clock	

When using the 1588v2 profile, these additional parameters can be configured:

Parameter	Options	Description
PTP logAnnounceInterval	-2 to 3	Time interval between Announce messages Default: 1 (2 seconds)
PTP logSyncInterval	-7 to 3	Time interval between Sync messages Default: 1 (2 seconds)
PTP logMinDelayReqInterval	-7 to 3	Minimum permitted mean time between Delay_Req messages Default: 0 (1 second)

When using the 802.1AS or 802.1AS Automotive profile:

Parameter	Options	Description	
Switch Type TSN (default) Non-TSN	,	Type of the network switch	
	Non-ISN	TSN	Time Sensitive Network, using Peer-to-Peer delay mechanism
		Non-TSN	Using End-to-End delay mechanism

4.3. Azimuth FOV

Azimuth FOV Setting	For all channels ▼
	Save

Button

Save Save and execute all the settings on this page.

Parameter	Options	Description
Azimuth FOV Setting	For all channels (default) Multi-section FOV	Configuration mode of the azimuth FOV The lidar outputs valid data only within the specified azimuth FOV ranges.



- The angles in degrees are accurate to the first decimal place.
- If the Start Angle is larger than the End Angle, then the actual range is the union of [Start Angle, 360°) and [0°, End Angle). For instance, when the angle range is set to be [270°, 90°), the actual azimuth FOV is [270°, 360°) ∪ [0°, 90°).

4.3.1. For all channels

Input a start angle and an end angle to form a continuous angle range [Start, End]. This range applies to all channels.

Azimuth FOV Setting		For all channels
Asimonth FOV for All Channels	Start:	0.0
Azimuth FOV for All Channels	End:	360.0
	Save	

4.3.2. For each channel

Input a Start Angle and an End Angle to form a continuous angle range for each channel.

The [Status] button for each channel.

- The button is gray by default, indicating that the angle range is [0°, 360°].
- To activate the angle range in the table, click the corresponding button to make it green.

Click the [Enable/Disable All] button to activate/deactivate the angle ranges of all channels.

Azimuth FOV Setting			For each channel
Enable/Disable All			
Status	Channel	Start Angle	End Angle
•	1	0.0	0.0
•	2	0.0	0.0
•	3	0.0	0.0

Save

4.3.3. Multi-section FOV

For each channel, input multiple (≤ 10) sets of Start Angles and End Angles to form multiple continuous angle ranges.

The [Status] buttons for each channel:

- are gray by default, indicating that the angle range is [0°, 360°].
- To activate the angle range in the table, click the corresponding button to make it green.

Click the [Enable/Disable All] button to activate/deactivate the angle ranges of all channels.

eth FOV 1 End Angle 0.0	Azimut Start Angle 0.0	th FOV 2 End Angle		Azimuth Start Angle	n FOV 10 End Angle
End Angle	Start Angle	End Angle			
				Start Angle	End Angle
0.0	0.0	0.0			
	0.0	0.0	•••	0.0	0.0
0.0	0.0	0.0	•••	0.0	0.0
0.0	0.0	0.0	•••	0.0	0.0
0.0	0.0	0.0	•••	0.0	0.0
		0.0 0.0		0.0 0.0	0.0 0.0 0.0 0.0

4.4. Operation statistics

These operating parameters are displayed in real time:

Start-Up Counts	510
Internal Temperature	32.10°C
System Uptime	0 h 5 min
Total Operation Time	559 h 43 min
Internal Temperature	Operation Time
<-40°C	0 h 1 min
-40 to -20°C	0 h 46 min
100 to 120°C	1 h 44 min
> 120°C	0 h 0 min

4.5. Upgrade



- Before upgrading, please contact Hesai technical support to obtain the .patch file.
- It is recommended to place a protective cover or other opaque material over the lidar's cover lens when upgrading.
- The instructions for downgrading are the same as those for upgrading.

Upgrade steps

- 1. Click the [Upload] button and select the .patch file to start upgrade.
- 2. Wait for the process to be 100% complete. The lidar will automatically reboot.
- 3. The latest version numbers will display in "Upgrade" and "Home" pages.
- i If the upgrade fails, hard restart the lidar and try again.

Buttons

Upload	To upload the .patch file
Restart	Software reboot
	Afterward, the Start-Up Counts in the Operation Statistics page increments by 1; see Section 4.4 Operation statistics.

Parameter	Current version
Software version	2.10.8
Firmware of sensor version	4.3.44b
Firmware of controller version	5.32
Upgrade log	-

The above version numbers may be different from the actual ones. Please refer to the web page of the lidar.

5. Maintenance

The lidar's cover lens is made of plastic (polycarbonate, PC), similar to the material used for car lamps.

- Do NOT wipe the cover lens when it is dry, nor use abrasive cleaners. Doing so can damage the optical coating.
- Do NOT use organic cleaners, which can damage the cover lens and even cause cracking.
 - Organic cleaners include but are not limited to tar removers, self-cleaning agents, adhesive removers, coating removers, foam cleaners, iron powder removers for car paint, glass cleaners, thinning agents, de-icers, paint surface treatment agents, alcohol, and vinegar.
 - If organic cleaners may be present when cleaning the equipment or performing related operations, please protect the cover lens to prevent any contact with organic cleaners.
- Do NOT apply excessive force to the lidar, as this can damage the cover lens.



- If a pressure washer is used to clean the cover lens, make sure the distance between the nozzle and the cover lens remains at least 60 cm.
- Using automatic cleaning devices that are not specifically designed for lidars may pose risks. Please contact Hesai technical support for assessment.
- After prolonged exposure to strong sunlight and high temperatures, the cover lens should NOT be cleaned immediately.
- If snow or ice accumulates on the cover lens, do NOT use a pressure washer or ice scraper.
 - A small broom is recommended to remove snow.
 - A solvent-free (i.e., free of organic solvents) ice removal spray is recommended to remove ice; alternatively, wait for the ice to melt by itself.
- Do NOT wax the cover lens.

Please regularly check on the cover lens, considering your use frequency, storage environment, and climate conditions.



- If foreign objects (such as dust, fingerprints, or oil stains) are found on the cover lens, make sure to clean them.
- If corrosive foreign objects (such as insect remains, bird droppings, tree resin, road dust, industrial dust, asphalt, soot particles, and road salt) are found on the cover lens, make sure to clean them immediately.

Cleaning procedure

1. Make sure the lidar is powered OFF.

- 2. Choose an appropriate cleaning agent:
 - For light stains, use room temperature water.
 - For heavier stains, use a mild soap solution (no more than two tablespoons of soap per quart or liter of water).
 - For stubborn stains, use a solvent-free (i.e., free of organic solvents), pH-neutral detergent at room temperature, such as car shampoo.
- 3. Take a clean soft sponge or anti-static microfiber cloth, dampen it with the chosen cleaning agent, and gently wipe the dirty area on the cover lens back and forth.
- 4. For stubborn stains, cover the dirty area with the dampened sponge or cloth to soften the stains before wiping.
- 5. Immediately after removing the stains, rinse the cover lens with clean water. Then, use a clean soft sponge or microfiber cloth to gently wipe away any remaining liquid (which may contain residual cleaning agents or contaminants).

6. Troubleshooting

If the following procedures cannot solve your problem, please contact Hesai technical support.

Symptoms	Points to check
	Make sure that the following conditions are met:
Indicator light is off on the connection box.	 The power adapter is properly connected and in good condition. The connection box is intact. The input voltage and input current satisfy the requirements in Section 2.3 Connection box (optional).
	Afterward, power on the lidar again and check if the symptom persists
Motor is not running.	 Make sure that the following conditions are met: The power adapter is properly connected and in good condition. The input voltage and input current satisfy the requirements in Section 1.5 Specifications. The lidar can be accessed using Web Control (see Cannot open Web Control). The lidar is not in standby mode; this can be confirmed using Web Control or PTC commands. If a connection box is used, the connection box is intact. Afterward, power on the lidar again and check if the symptom persists.
Motor is running, but no output data is received, neither by Wireshark nor by PandarView 2.	 Make sure that the following conditions are met: The Ethernet cable is properly connected (by unplugging and plugging again). Destination IP is correctly set; this can be confirmed using Web Control or PTC commands. Firmware version is correct; this can be confirmed using Web Control or PTC commands. Azimuth FOV is correctly set; this can be confirmed using Web Control or PTC commands. The lidar is emitting laser light; this can be confirmed using an infrared camera, an infrared sensor card, or a phone camera without an infrared filter. Afterward, power on the lidar again and check if the symptom persists.

Symptoms	Points to check
Output data can be received by Wireshark but not by PandarView 2.	 Make sure that the following conditions are met: Lidar Destination Port is correctly set; this can be confirmed using Web Control or PTC commands. If VLAN is enabled, the PC's VLAN ID should be the same as the lidar's; this can be checked using Web Control or PTC commands. The PC's firewall for public networks is turned off, or PandarView 2 is added to the firewall exceptions. The latest PandarView 2 is installed (see Downloads page of Hesai's official website or contact Hesai technical support). Afterward, power on the lidar again and check if the symptom persists.
Cannot open Web Control.	 Make sure that the following conditions are met: Ethernet cable is properly connected (by unplugging and plugging again). The lidar's IP is in the same subnet with the PC's (WireShark may be used to check the lidar's IP that broadcasts data packets). If VLAN is enabled, the PC's VLAN ID should be the same as the lidar's; this can be checked using Web Control or PTC commands. Afterward, follow these steps:
	 Restart the PC or connect the lidar to another PC. Power on the lidar again and check if the symptom persists.

Symptoms	Points to check
The point cloud is abnormal, showing obviously misaligned points, flashing points, or incomplete FOV.	Make sure that the following conditions are met: The lidar's cover lens is clean. If not, refer to Section 5 Maintenance for the cleaning method. The lidar's angle correction file is imported (refer to PandarView 2 User Manual). Azimuth FOV is properly set; this can be confirmed using Web Control or PTC commands. Spin Rate is steady; this can be confirmed either by checking the Motor Speed field (if available) in Point Cloud Data Packets, or by using Web Control, PandarView 2 or PTC commands. The lidar's internal temperature is between -20°C and 95°C; this can be confirmed using Web Control, PandarView 2 or PTC commands. Afterward, check for packet loss. If no packet is lost yet the point cloud flashes, please follow these steps: Update PandarView 2 to the latest version (see Downloads page of Hesai's official website or contact Hesai technical support). Restart the PC. If the point cloud is still abnormal, try these steps: Connect the lidar to another PC and another network. Power on again and check if the symptom persists.

Symptoms	Points to check
The number of data packets received is abnormal, indicating missing packets.	 Make sure that the following conditions are met: Azimuth FOV is properly set; this can be confirmed using Web Control or PTC commands. Spin Rate is steady; this can be confirmed either by checking the Motor Speed field (if available) in Point Cloud Data Packets, or by using Web Control, PandarView 2 or PTC commands. The lidar's internal temperature is between -20°C and 95°C; this can be confirmed using Web Control, PandarView 2 or PTC commands. Ethernet is not overloaded. No switch is connected to the network (the data transmitted from other devices may cause network congestion and packet loss). Afterward, follow these steps:
	 Connect the PC to no other devices but the lidar and check for packet loss. Power on the lidar again and check if the symptom persists.
GPS cannot be locked.	 Make sure that the following conditions are met: GPS receiver is properly connected. PPS signal is connected to the lidar. GPS Destination Port is correctly set; this can be confirmed using Web Control or PTC commands. The GPS signals satisfy the electrical requirements in Section 2.2 Electrical interface and Section 2.3 Connection box (optional).
	Afterward, power on the lidar again and check if the symptom persists.

Appendix A: Channel distribution data

Notes to the table

Channel number	Counts from 1, top to bottom.
Angular position	The design values of each channel's horizontal (azimuth) angle offset and vertical (elevation) angle.
	 The accurate values are recorded in this lidar unit's angle correction file. To analyze point cloud data, refer to Section 3.1.4 Point cloud data analysis method.
Instrumented range	Actual measurement range, confined by the allocated Time of Flight (ToF) for each channel

Channel number	Horizontal angle offset (azimuth)	Vertical angle (elevation)	Instrumented range	Ranging capability with reflectivity
1	-1.042°	14.882°	130 m	200 m @20%
2	-1.042°	11.032°	130 m	200 m @20%
3	-1.042°	8.059°	130 m	200 m @20%
4	-1.042°	5.057°	130 m	200 m @20%
5	-1.042°	3.040°	130 m	200 m @20%
6	-1.042°	2.028°	130 m	200 m @20%
7	1.042°	1.860°	130 m	200 m @20%
8	3.125°	1.688°	230 m	200 m @20%
9	5.208°	1.522°	130 m	200 m @20%
10	-5.208°	1.351°	230 m	200 m @20%
11	-3.125°	1.184°	230 m	200 m @20%
12	-1.042°	1.013°	230 m	200 m @10%
13	1.042°	0.846°	230 m	200 m @10%
14	3.125°	0.675°	230 m	200 m @10%
15	5.208°	0.508°	230 m	200 m @10%
16	-5.208°	0.337°	230 m	200 m @10%
17	-3.125°	0.169°	230 m	200 m @10%
18	-1.042°	0.000°	230 m	200 m @10%
19	1.042°	-0.169°	230 m	200 m @10%
20	3.125°	-0.337°	230 m	200 m @10%

Channel number	Horizontal angle offset (azimuth)	Vertical angle (elevation)	Instrumented range	Ranging capability with reflectivity
21	5.208°	-0.508°	230 m	200 m @10%
22	-5.208°	-0.675°	230 m	200 m @10%
23	-3.125°	-0.845°	230 m	200 m @10%
24	-1.042°	-1.013°	230 m	200 m @10%
25	1.042°	-1.184°	230 m	200 m @10%
26	3.125°	-1.351°	230 m	200 m @10%
27	5.208°	-1.522°	230 m	200 m @10%
28	-5.208°	-1.688°	230 m	200 m @10%
29	-3.125°	-1.860°	230 m	200 m @10%
30	-1.042°	-2.028°	230 m	200 m @10%
31	1.042°	-2.198°	230 m	200 m @20%
32	3.125°	-2.365°	230 m	200 m @20%
33	5.208°	-2.536°	230 m	200 m @20%
34	-5.208°	-2.700°	230 m	200 m @20%
35	-3.125°	-2.873°	230 m	200 m @20%
36	-1.042°	-3.040°	230 m	200 m @20%
37	1.042°	-3.210°	230 m	200 m @20%
38	3.125°	-3.375°	230 m	200 m @20%
39	5.208°	-3.548°	130 m	200 m @20%
40	-5.208°	-3.712°	230 m	200 m @20%

Channel number	Horizontal angle offset (azimuth)	Vertical angle (elevation)	Instrumented range	Ranging capability with reflectivity
41	-3.125°	-3.884°	130 m	200 m @20%
42	-1.042°	-4.050°	230 m	200 m @20%
43	1.042°	-4.221°	130 m	200 m @20%
44	3.125°	-4.385°	130 m	200 m @20%
45	5.208°	-4.558°	130 m	200 m @20%
46	-5.208°	-4.720°	130 m	200 m @20%
47	-3.125°	-4.892°	130 m	200 m @20%
48	-1.042°	-5.057°	130 m	200 m @20%
49	1.042°	-5.229°	130 m	200 m @20%
50	3.125°	-5.391°	130 m	200 m @20%
51	5.208°	-5.565°	130 m	200 m @20%
52	-5.208°	-5.726°	130 m	200 m @20%
53	-3.125°	-5.898°	130 m	200 m @20%
54	-1.042°	-6.061°	130 m	200 m @20%
55	-1.042°	-7.063°	130 m	200 m @20%
56	-1.042°	-8.059°	130 m	200 m @20%
57	-1.042°	-9.060°	130 m	200 m @20%
58	-1.042°	-9.885°	130 m	200 m @20%
59	-1.042°	-11.032°	130 m	200 m @20%
60	-1.042°	-12.006°	130 m	200 m @20%

Channel number	Horizontal angle offset (azimuth)	Vertical angle (elevation)	Instrumented range	Ranging capability with reflectivity
61	-1.042°	-12.974°	130 m	200 m @20%
62	-1.042°	-13.930°	130 m	200 m @20%
63	-1.042°	-18.889°	130 m	200 m @20%
64	-1.042°	-24.897°	130 m	200 m @20%

Appendix B: Absolute time of point cloud data

B.1. Source of absolute time

The lidar retrieves the current absolute time by connecting to an external clock source.

B.1.1. GPS as the clock source

The lidar connects to a third-party GPS module to obtain pulse-per-second (PPS) signals and NMEA sentences.

- NMEA sentence (\$GPRMC or \$GPGGA) can be selected using Web Control or PTC commands.
- The signal status of GPS PPS and NMEA can be checked using Web Control or PTC commands.
- The timing requirements of PPS and NMEA are shown in Section 2.2.1 Pin description.
- Each rising edge of the lidar's internal 1 Hz signal triggers a GPS Data Packet. The data format is detailed in Section 3.2 GPS Data Packet.

The absolute time is updated as follows:

NMEA status	Date and time (accurate to the second)	Lidar behavior
Unlocked (Initial)	Virtual	Because the lidar has not been locked before, it starts counting from a virtual UTC (such as 2000–01–01 00:00:00) using the lidar's internal 1 Hz signal.
Locked	Synchronized	At each rising edge of the internal 1 Hz signal, the lidar obtains the actual date and time by performing these two steps: 1. Extract the date and time from the previous NMEA message. 2. Add 1 full second.
Unlocked (Lost)	Drifting	When the lidar goes from Locked to Unlocked, it starts counting from the last synchronized time using the lidar's internal 1 Hz signal. This absolute time will gradually drift from the actual GPS time.

PPS status	μs time	Lidar behavior
Unlocked (Initial)	Not synchronized	The lidar's internal 1 Hz signal is not aligned with the GPS second.
Locked	Synchronized	The rising edge of the lidar's internal 1 Hz signal is aligned with the rising edge of the PPS signal (i.e. the start of each GPS second).
Unlocked (Lost)	Drifting	The lidar counts the absolute time using the internal 1 Hz signal. This absolute time will gradually drift from the actual GPS second.

B.1.2. PTP as the clock source

The lidar connects to a third-party PTP master to obtain PTP signal.

- PPS signal is not required nor used.
- **a**
- PTP can be configured using Web Control or PTC commands.
- The status of PTP signal can be found using Web Control or PTC commands.
- The lidar does not output GPS Data Packets.

The absolute time is updated as follows:

PTP status	Date and time (accurate to the microsecond)	Lidar behavior
Free run	Virtual	Because the lidar has not been locked before, it starts counting from a virtual UTC (such as 2000–01–01 00:00:00) using the lidar's internal 1 Hz signal.
Tracking or Locked	Synchronized	The lidar extracts the actual date and time from the PTP Master's messages.
Frozen	Drifting	When the lidar goes from Tracking/Locked to Frozen, it starts counting from the last synchronized time using the lidar's internal 1 Hz signal. This absolute time will gradually drift from the actual PTP time.



- PTP is a Plug & Play protocol; the lidar works as a PTP slave device and requires no additional setup.
- The **Timestamp** and **Date & Time** fields in Point Cloud Data Packets strictly follow the PTP master device. Certain PTP master devices may have a specified offset from the lidar's time output. Please verify the configuration and calibration of your PTP master device.

B.2. Absolute time of the Point Cloud Data Packets

The absolute time of the Point Cloud Data Packets is $t_0 = t_s + t_{ms}$, where:

- t_s is the whole second part (see the **Date & Time** field).
- t_{ms} is the microsecond part (see the **Timestamp** field).

The definition of the above fields is in Section 3.1.2.3 Tail.

B.3. End time of each block

Given the absolute time of a Point Cloud Data Packet t₀, the end time of each block (i.e., the time when the last firing ends) can be calculated.

Single Return mode

Block	End time (μs)
Block 6	t ₀ – 42.58
Block N	$t_0 - 42.58 - 55.56 \times (6 - N)$
Block 3	$t_0 - 42.58 - 55.56 \times 3$
Block 2	t ₀ - 42.58 - 55.56 × 4
Block 1	$t_0 - 42.58 - 55.56 \times 5$

Dual Return mode

Block	End time (µs)
Block 6 & Block 5	t ₀ – 42.58
Block 4 & Block 3	$t_0 - 42.58 - 55.56 \times 1$
Block 2 & Block 1	$t_0 - 42.58 - 55.56 \times 2$

B.4. Laser firing time of each channel

Assume that the end time of Block m is T(m), $m \in \{1, 2, \dots, 6\}$, then the laser firing time of **Channel n in Block m** is

$$t(m, n) = T(m) + \Delta t(n), n \in \{1, 2, \dots, 64\}.$$

The lookup table of the firing time offsets $\Delta t(n)$ is shown below.

Firing sequence	Channel No.	Δt(n) (μs)
1	12	-54.668
1	40	-54.668
2	18	-52.7
2	38	-52.7
3	11	-50.732
3	26	-50.732
4	17	-48.764
4	32	-48.764
5	8	-46.796
5	23	-46.796
6	14	-44.828
6	29	-44.828
7	20	-42.86
7	35	-42.86
8	13	-40.892
8	28	-40.892

Firing sequence	Channel No.	Δt(n) (μs)
9	19	-38.924
9	34	-38.924
10	10	-36.956
10	25	-36.956
11	16	-34.988
11	31	-34.988
12	22	-33.02
12	37	-33.02
13	15	-31.052
13	30	-31.052
14	21	-29.084
14	36	-29.084
15	27	-27.116
15	42	-27.116
16	24	-25.148
16	33	-25.148
17	1	-23.18
17	44	-23.18
18	2	-21.876
18	46	-21.876
19	3	-20.572

Firing sequence	Channel No.	Δt(n) (μs)
19	52	-20.572
20	4	-19.268
20	50	-19.268
21	5	-17.964
21	48	-17.964
22	6	-16.66
22	54	-16.66
23	41	-15.356
23	58	-15.356
24	47	-14.052
24	62	-14.052
25	53	-12.748
25	64	-12.748
26	7	-11.444
26	56	-11.444
27	43	-10.14
27	59	-10.14
28	49	-8.836
28	63	-8.836
29	9	-7.532
29	55	-7.532

Firing sequence	Channel No.	Δt(n) (μs)
30	39	-6.228
30	57	-6.228
31	45	-4.924
31	60	-4.924
32	51	-3.62
32	61	-3.62

Appendix C: Phoenix connector

Phoenix contact can be used as the lidar's communication connector, in place of the default Lemo contact Section 2.2 Electrical interface.

Phoenix part number:

SACC-M12MS-8CON-PG 9-SH - 1511857 (male, on the lidar)

SACC-M12FS-8CON-PG 9-SH - 1511860 (female, on the connection box)

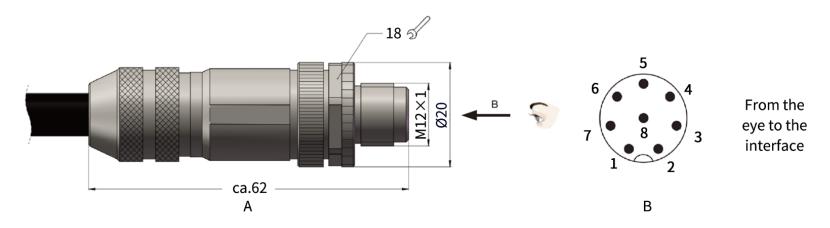


Figure 19. Phoenix connector (unit: mm)

Pin description

Pin number	Signal	Wire color	Voltage
1	Ethernet RX-	Blue	-1 V to 1 V
2	Ethernet RX+	Blue/White	-1 V to 1 V
3	Ethernet TX-	Orange	-1 V to 1 V
4	Ethernet TX+	Orange/White	-1 V to 1 V

Pin number	Signal	Wire color	Voltage
5	GPS NMEA	White	-13 V to +13 V
6	GPS PPS	Yellow	3.3 V/5 V
7	+12 V	Red	12 V
8	Ground (Return)	Black	-

Appendix D: Nonlinear reflectivity mapping

By default, the **Reflectivity** field in Point Cloud Data Packets (see Section 3.1.2.2 Body) linearly represents target reflectivity.

- Range of the **Reflectivity** field value: 0 to 255
- Range of target reflectivity: 0 to 255%

Alternatively, users may choose the Nonlinear Mapping mode using Web Control or PTC commands.

Nonlinear mapping increases the contrast in the low-reflectivity region.

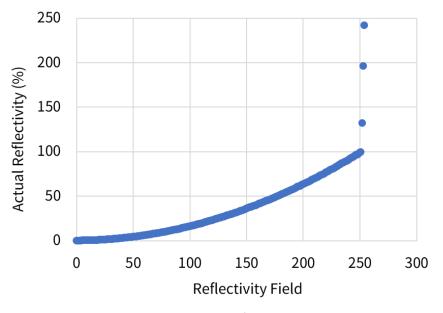


Figure 20. Nonlinear mapping

Nonlinear mapping

Reflectivity field	Actual reflectivity %						
0	0	1	0.01	2	0.02	3	0.03
4	0.04	5	0.05	6	0.08	7	0.11
8	0.13	9	0.15	10	0.19	11	0.23
12	0.26	13	0.29	14	0.34	15	0.39
16	0.44	17	0.5	18	0.56	19	0.61
20	0.67	21	0.75	22	0.81	23	0.87
24	0.95	25	1.05	26	1.15	27	1.25
28	1.35	29	1.45	30	1.55	31	1.65
32	1.75	33	1.85	34	1.95	35	2.06
36	2.19	37	2.31	38	2.44	39	2.56
40	2.69	41	2.81	42	2.94	43	3.07
44	3.21	45	3.36	46	3.5	47	3.64
48	3.79	49	3.93	50	4.08	51	4.25
52	4.42	53	4.58	54	4.75	55	4.92
56	5.1	57	5.3	58	5.5	59	5.7
60	5.9	61	6.1	62	6.3	63	6.5
64	6.7	65	6.9	66	7.1	67	7.3
68	7.5	69	7.7	70	7.9	71	8.12
72	8.37	73	8.62	74	8.87	75	9.1

Reflectivity field	Actual reflectivity %						
76	9.3	77	9.5	78	9.7	79	9.9
80	10.17	81	10.5	82	10.83	83	11.12
84	11.37	85	11.62	86	11.87	87	12.12
88	12.37	89	12.62	90	12.87	91	13.17
92	13.5	93	13.83	94	14.17	95	14.5
96	14.83	97	15.12	98	15.37	99	15.62
100	15.87	101	16.17	102	16.5	103	16.83
104	17.17	105	17.5	106	17.83	107	18.17
108	18.5	109	18.83	110	19.17	111	19.5
112	19.83	113	20.25	114	20.75	115	21.17
116	21.5	117	21.83	118	22.17	119	22.5
120	22.83	121	23.25	122	23.75	123	24.17
124	24.5	125	24.83	126	25.25	127	25.75
128	26.17	129	26.5	130	26.83	131	27.25
132	27.75	133	28.17	134	28.5	135	28.83
136	29.25	137	29.75	138	30.25	139	30.75
140	31.17	141	31.5	142	31.83	143	32.25
144	32.75	145	33.25	146	33.75	147	34.25
148	34.75	149	35.25	150	35.75	151	36.25
152	36.75	153	37.25	154	37.75	155	38.25

Reflectivity field	Actual reflectivity %						
156	38.75	157	39.17	158	39.5	159	39.83
160	40.5	161	41.25	162	41.75	163	42.25
164	42.75	165	43.25	166	43.75	167	44.25
168	44.75	169	45.25	170	45.75	171	46.25
172	46.75	173	47.25	174	47.75	175	48.25
176	48.75	177	49.5	178	50.25	179	50.75
180	51.25	181	51.75	182	52.25	183	52.75
184	53.5	185	54.25	186	54.75	187	55.25
188	55.75	189	56.5	190	57.25	191	57.75
192	58.25	193	58.75	194	59.5	195	60.25
196	60.75	197	61.25	198	61.75	199	62.5
200	63.25	201	63.75	202	64.5	203	65.25
204	65.75	205	66.25	206	66.75	207	67.5
208	68.25	209	68.75	210	69.5	211	70.25
212	70.75	213	71.5	214	72.25	215	72.75
216	73.5	217	74.25	218	74.75	219	75.5
220	76.5	221	77.25	222	77.75	223	78.5
224	79.25	225	79.75	226	80.5	227	81.25
228	81.75	229	82.5	230	83.5	231	84.25
232	84.75	233	85.5	234	86.5	235	87.25

Appendix D: Nonlinear reflectivity mapping

Reflectivity field	Actual reflectivity %						
236	87.75	237	88.5	238	89.25	239	89.75
240	90.5	241	91.5	242	92.5	243	93.25
244	93.75	245	94.5	246	95.5	247	96.25
248	96.75	249	97.5	250	98.5	251	99.5
252	132	253	196	254	242	-	-

Appendix E: Legal notice

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