# Table of Contents

- **About this manual**
  - Access to this manual .................................................. 1
  - Technical support .................................................. 1
  - Legends and format .................................................. 1

- **Safety notice** .................................................. 2
  - Special warnings .................................................. 2
  - Operating environment ............................................ 3
  - Personnel .................................................. 5
  - Installation and operation ....................................... 6
  - Repair .................................................. 9

1. **Introduction** .................................................. 10
   - 1.1. Operating principle .......................................... 10
   - 1.2. Basic structure ............................................ 11
   - 1.3. Channel distribution ........................................ 12
   - 1.4. Specifications ............................................ 13
     - 1.4.1. Ranging accuracy .................................... 16
     - 1.4.2. Ranging precision .................................... 18

2. **Setup** .................................................. 19
   - 2.1. Mechanical installation .................................... 19
   - 2.2. Exterior dimensions ........................................ 19
     - 2.2.1. Recommended Installation .......................... 21
     - 2.2.2. Notes on screw installation ...................... 22
   - 2.3. Electrical interface ........................................ 23
     - 2.3.1. Pin description ....................................... 23
About this manual

Please make sure to read through this user manual before your first use and follow the instructions herein when you operate the product. Failure to comply with the instructions may result in product damage, property loss, personal injuries, and/or a breach of warranty.

Access to this manual

To obtain the latest version, please do one of the following:

• Visit the Download page of Hesai’s official website: https://www.hesaitech.com/downloads/
• Contact your sales representative of Hesai.
• Contact Hesai technical support: service@hesaitech.com

Technical support

If your question is not addressed in this user manual, please contact us at:

• service@hesaitech.com
• https://www.hesaitech.com/technical-support/
• https://github.com/HesaiTechnology

Legends and format

⚠️ **Warnings**: Instructions that must be followed to ensure safe and proper use of the product.

ℹ️ **Notes**: Additional information that may be helpful.

Monospace font: field names

For example: Distance represents the Distance field.
Safety notice

• Please make sure to read through this safety notice and follow all the instructions and warnings. Failure to comply with the instructions and warnings may result in product damage, property loss, and/or personal injuries.
• Please check the certification information on the product’s nameplate and read through the corresponding certification warnings. If specific users require not presenting certification information on the nameplate, please follow the agreed-to arrangements.
• If you incorporate this lidar product into your product(s), you are required to provide this user manual (or access to this user manual) to the intended users of your product(s).
• This lidar product is intended as a component of an end product. It is the responsibility of the end-product supplier to assess the risk of use in accordance with applicable standards and inform the intended user of safety-related information.
• Should there be other agreements with specific users, the other agreements shall apply.
• Before using a product, please confirm with Hesai the development maturity of the product in a timely manner. For products still in development, Hesai makes no warranty of non-infringement nor assumes any responsibility for quality assurance.

Special warnings

Laser safety

CLASS 1 LASER PRODUCT

Hot surface

Hot parts!
Burned fingers when handling the parts.
Wait one-half hour after switching off before handling the parts.

Abnormalities

In any of the circumstances listed below, stop using the product immediately:

- If you suspect malfunctions of or damage to the product, with symptoms such as significant noise or visible vibration.
- If you or people in the nearby environment feel discomfort.
- If any device or equipment in the nearby environment malfunctions.

Meanwhile, contact Hesai or an authorized Hesai service provider for more information on product disposal.

Prohibition of disassembly

Unless expressly agreed to in writing by Hesai, do NOT disassemble the product.

Operating environment
Radio frequency (RF) interference

- Before using the product, make sure to read all the signs and notices on the product enclosure (including the nameplate). If specific users require not presenting certification information on the nameplate, please follow the agreed-to arrangements.
- Although the product is designed, tested, and manufactured to comply with the regulations on RF radiation (such as FCC, CE-EMC, or KCC), the radiation from the product may still influence electronic devices.

Vibration

- If significant mechanical shocks and vibration exist in the product’s operating environment, please contact Hesai’s technical support to obtain the shock and vibration limits of your product model. Exposure to over-the-limit shocks or vibration may damage the product.
- Make sure to package the product in shock-proof materials to avoid damage during transport.

Explosive atmosphere and other air conditions

- Do NOT use the product in any area where potentially explosive atmospheres are present, such as environments with high concentrations of flammable chemicals, vapors, or particulates (including particles, dust, and metal powder) in the air.
- Do NOT expose the product to environments having high concentrations of industrial chemicals, including liquefied gases that are easily vaporized (such as helium). Such exposure can damage or impair product functionality.

Chemical environment

Do NOT expose the product to corrosive or strong polar chemical environments (such as liquids or gases), including but not limited to strong acids, strong bases, esters, and ethers. This is to avoid damage to the product (including but not limited to water resistance failure).

Ingress protection (IP)

Please check the product’s user manual for its IP rating (refer to Section 1.4, Specifications). Make sure to avoid any ingress beyond that rating.
Operating temperature

Please check the product’s user manual for its operating temperature (refer to Section 1.4, Specifications). Make sure not to exceed the operating temperature range.

Recommended storage conditions

Please store the product in a dry and well-ventilated place. The recommended ambient temperature is 23 ± 5°C, and the humidity is between 30% and 70%.

Light interference

Certain precision optical instruments may interfere with the laser light emitted from the product. Please check all the instructions for these instruments and take preventive measures if necessary. For example, protective leather covers are provided for certain product models; when these lidars are temporarily not used for measurement, the leather covers can be applied to block laser light emission.

Personnel

Recommended operator qualifications

The product should be operated by professionals with engineering backgrounds or experience in operating optical, electrical, and mechanical instruments. Please follow the instructions in this manual when operating the product and contact Hesai technical support if needed.

Medical device interference

- Some components in the product can emit electromagnetic fields. If the product operators or people in the nearby environment wear medical devices (such as cochlear implants, implanted pacemakers, and defibrillators), make sure to consult the physicians and medical device manufacturers for medical advice, such as determining whether keeping the product a safe distance away from the medical devices is needed.
- If you suspect that the product is interfering with your medical device, stop using the product immediately.
Installation and operation

Power supply

- Before powering on the product, make sure the electrical interfaces are dry and clean. Do NOT power on the product in humid conditions.
- Do NOT use out-of-spec or damaged cables or adapters.
- You are recommended to use only the cables and power adapters provided by Hesai. If you are to design, configure, or select the power supply system (including cables) for the product, make sure to comply with the electrical specifications in the product’s user manual (refer to Section 1.4, Specifications and the Power Supply Requirements section if available); for technical support, please contact Hesai.
- Please check Section 2.3, Electrical interface and strictly follow the instructions on plugging/unplugging the connector. If abnormalities already exist (such as bent pins, broken cables, and loose screws), stop using the product and contact Hesai technical support.

Eye safety

The product is a Class 1 laser product. It satisfies the requirements of:

- IEC 60825-1:2014
- 21 CFR 1040.10 and 1040.11 except for deviations (IEC 60825-1 Ed.3) pursuant to Laser Notice No.56, dated May 8, 2019.

CAUTION: Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

CAUTION

- For maximum self-protection, it is strongly warned that users do NOT look into the transmitting laser through a magnifying product (microscope, eye loupe, magnifying glass, etc.).
- This product does not have a power switch. It starts operating once connected to power. During operation, the entire cover lens can be regarded as the product's laser emitting window; looking at the cover lens can be regarded as looking into transmitting laser.
Product enclosure

- The product contains metal, glass, plastic, as well as sensitive electronic components. If the product is dropped or burnt, stop using it immediately and contact Hesai technical support.
- Do NOT squeeze or pierce the product. If the product enclosure is broken, stop using it immediately and contact Hesai technical support.
- Certain product models contain high-speed rotating parts. To avoid potential injuries, do NOT operate the product if the enclosure is loose.
- If the product enclosure consists of fins or grooves, please wear gloves when handling the product. Applying too much pressure with your bare hands may cause cuts, bruises or other injuries.

Cover lens

- Do NOT apply protective film, wax or any other substance on the cover lens.
- To keep the product’s cover lens from fingerprints and other stains, do NOT touch the cover lens with bare hands. If the cover lens is already stained, please refer to the cleaning method in Section 6, Maintenance.
- To prevent scratches, do NOT touch the product’s cover lens with hard or sharp objects. If scratches already exist, stop using the product and contact Hesai technical support. Severe scratches may affect the quality of the product’s point cloud data.

Mounting

- Before operating the product, make sure it is properly and securely mounted. The mounting should prevent the product from leaving its mounting position under external forces (such as collisions, high winds, and stone impacts).
- Before installing any exterior part, please ensure that each exterior part and its movable area do not overlap the Field of View (FOV) of the lidar.

The FOV of lidar is the spatial angular range bounded by the horizontal and vertical FOV ranges (see Section 1.4, Specifications); the distance to the origin of the lidar’s coordinate system is not limited. For inquiries about the FOV, please contact Hesai technical support.
**Hot surface**

During operation or the time period after the operation, the product's enclosure can be hot.

- To prevent discomfort or even burns, do NOT touch the product's enclosure with your skin.
- To prevent fires, make sure to keep flammable materials away from the product's enclosure.

Certain product models support active heating of the cover lens to reduce the impact of ice and frost.

- While active heating is ON, please avoid direct skin contact with the cover lens.
- Users can turn off active heating.

**Peripherals**

The product may be used along with accessories and devices, such as suction cup mounts, extension cables, power supplies, network devices, GPS/PTP devices, CAN transceivers, and cleaning equipment.

When selecting a peripheral, please refer to all relevant specifications in the product's user manual or contact Hesai technical support. Using out-of-spec or unsuitable devices may result in product damage or even personal injuries.

**Firmware and software upgrading**

Make sure to use only the upgrade files provided by Hesai. Make sure to observe all the instructions provided for that upgrade file.

**Customized firmware and software**

- Before using a customized version of firmware and software, please fully understand the differences in functions and performance between the customized version and the standard version.
- Make sure to strictly follow all the instructions and safety precautions provided for that customized version. If the product does not function as anticipated, stop using the product immediately and contact Hesai technical support.
Point cloud data processing

- Certain product models support one or more point cloud data processing functions, including but not limited to: Noise Filtering, Interstitial Points Filtering, Retro Multi-Reflection Filtering, and Non-Linear Reflectivity Mapping.
- These functions are configurable and are intended only to assist the user in extracting information from the point cloud data. Users are in full control of whether to use any of these functions. Moreover, users are responsible for analyzing the product's intended application scenarios and evaluating the risk of enabling one or more of these functions in combination.
- To learn about the supported functions of a product model, please contact Hesai technical support.

Repair

- Unless expressly agreed to in writing by Hesai, do NOT disassemble, repair, modify, or retrofit the product by yourself or entrust any third party to do so. Such a breach:
  - can result in product damage (including but not limited to water resistance failure), property loss, and/or injuries;
  - shall constitute a breach of warranty.
- For more product repair issues, please contact Hesai or an authorized Hesai service provider.
1. Introduction

1.1. Operating principle

Distance measurement: Time of Flight (ToF)

1. A laser diode emits a beam of ultrashort laser pulses onto the target object.
2. The laser pulses are reflected after hitting the target object. The returning beam is detected by an optical sensor.
3. Distance to the object can be accurately measured by calculating the time between laser emission and receipt.

\[ d = \frac{ct}{2} \]

- d: Distance
- c: Speed of light
- t: Travel time of the laser beam
1.2. Basic structure

The basic structure is shown in Figure 1, “Partial cross-sectional diagram”. Multiple pairs of laser emitters and receivers are attached to a motor that rotates 360° horizontally.

The lidar’s coordinate system is illustrated in Figure 2, “Coordinate system (isometric view)”.

- Z-axis is the axis of rotation.

Lidar azimuthal position is defined in Figure 3, “Lidar azimuthal position (top view)”.

- Y-axis corresponds to 0°.
- Each laser channel has an intrinsic azimuth offset. All channels are selected to define the lidar’s azimuthal position.

For example, when all channels pass the 90° position:
- the lidar is at the 90° position;
- the Azimuth field in the corresponding data block in the Point Cloud Data Packet will be 90°.
1.3. Channel distribution

The vertical resolution is 1.3° across the FOV, as illustrated in Figure 4, “Channel vertical distribution (unit: mm)”.

![Figure 4. Channel vertical distribution (unit: mm)](image1)

![Figure 5. Laser emitter/receiver position (unit: mm)](image2)

- The optical center's exact position is shown as a yellow dot.
- The origin's exact position is shown as a red dot. All measurements are relative to the origin.

Each channel has an intrinsic vertical angle offset. These angles are recorded in the angle correction file of this lidar, which is provided when shipping.

### Angle correction file

In case you need to obtain this file again, please do one of the following:

- Send PTC command 0x05, as described in the TCP API Reference Manual (see Section 5, Communication protocol).
- Export the file using PandarView 2 according to PandarView 2 user manual.
- Contact sales representatives or technical support.
### 1.4. Specifications

#### SENSOR

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Scanning method</td>
<td>Mechanical rotation</td>
</tr>
<tr>
<td>Number of channels</td>
<td>32</td>
</tr>
<tr>
<td>Instrumented range</td>
<td>0.5 to 300 m (all channels)</td>
</tr>
<tr>
<td>Ranging capability ①</td>
<td>80 m @10% reflectivity (all channels)</td>
</tr>
<tr>
<td>Ranging accuracy ②</td>
<td>±1 cm</td>
</tr>
<tr>
<td>Ranging precision ③</td>
<td>0.5 cm (1σ, typical)</td>
</tr>
<tr>
<td></td>
<td>1 cm (standard)</td>
</tr>
<tr>
<td>Horizontal FOV</td>
<td>360°</td>
</tr>
<tr>
<td>Horizontal resolution</td>
<td>0.09° (5 Hz)</td>
</tr>
<tr>
<td></td>
<td>0.18° (10 Hz)</td>
</tr>
<tr>
<td></td>
<td>0.36° (20 Hz)</td>
</tr>
<tr>
<td>Vertical FOV</td>
<td>40.3° (–20.8° to +19.5°)</td>
</tr>
<tr>
<td>Vertical resolution</td>
<td>1.3°</td>
</tr>
<tr>
<td>Frame rate</td>
<td>5 Hz, 10 Hz, 20 Hz</td>
</tr>
<tr>
<td>Return mode</td>
<td>Single Return: Last/Strongest/First</td>
</tr>
<tr>
<td></td>
<td>Dual Return: Last and Strongest, Last and First, First and Strongest</td>
</tr>
<tr>
<td></td>
<td>Triple Return: Last, Strongest, and First</td>
</tr>
</tbody>
</table>

#### MECHANICAL/ELECTRICAL/OPERATIONAL

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wavelength</td>
<td>905 nm</td>
</tr>
<tr>
<td><strong>Laser class</strong></td>
<td>Class 1 Eye Safe</td>
</tr>
<tr>
<td>----------------</td>
<td>-----------------</td>
</tr>
<tr>
<td><strong>Ingress protection</strong></td>
<td>IP6K7</td>
</tr>
</tbody>
</table>
| **Dimensions** | Height: 75.0 mm  
Top/bottom: Φ89.0/93.0 mm |
| **Rated voltage range** | DC 9 to 36 V |
| **Power consumption** | 10 W |
| **Operating temperature** | –20°C to 60°C |
| **Storage temperature** | –40°C to 85°C |
| **Weight** | 0.49 kg |

### DATA I/O

| **Data transmission** | Ethernet  
100BASE-TX, Slave Mode |
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Measurements</strong></td>
<td>Distance, azimuth angle, and reflectivity</td>
</tr>
</tbody>
</table>
| **Data points** | **Single Return**: 640 000 pts/sec  
**Dual Return**: 1 280 000 pts/sec  
**Triple Return**: 1 920 000 pts/sec |
| **Point cloud data rate** | **Single Return**: 23.09 Mbps  
**Dual Return**: 46.18 Mbps  
**Triple Return**: 69.28 Mbps |
| **Clock source** | GPS/PTP (1588v2, 802.1AS, 802.1AS Automotive) |
| **PTP clock accuracy** | \( \leq 1 \mu s \) |
| **PTP clock drift** | \( \leq 1 \mu s/s \) |
Specifications are subject to change. Please refer to the latest version of this manual.

### Notes to specifications

<table>
<thead>
<tr>
<th>Notes</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>① <strong>Ranging capability (typical value)</strong></td>
<td>Measured under 100 klux ambient illuminance with the probability of detection (PoD) &gt; 90%.</td>
</tr>
</tbody>
</table>
| ②③ **Ranging accuracy and precision** | • Defined as the average of all channels.  
• May vary with range, temperature, and target reflectivity.  
• Typical values: the average values of all channels, measured outdoors within 0.5 to 50 m under 30°C ambient temperature with a target reflectivity of 50%.  
• Standard values: the average values of all channels, measured indoors at 3/7/15/25 m under room temperature with target reflectivities between 5% and 65%. |
| ④ **Power consumption (typical value)** | • Test conditions: Room temperature, 12 V (lidar input voltage), and 600 RPM (spin rate).  
• Not including accessories such as the connection box.  
• The external power supply should be able to provide at least 30 W. |
| ⑤⑥ **PTP clock accuracy and clock drift (typical value)** | Test condition: Room temperature |
| ⑥ **PTP clock drift** | Defined as the drift at a constant temperature after the lidar (slave clock) loses connection to the PTP master. |
1.4.1. Ranging accuracy

Definition: At each specified target distance, the average error of the multiple measurements made by one channel

Measurement error: difference between the measured value and the true value

Conditions: 30°C ambient temperature; outdoors; all channels
1.4. Specifications

**Accuracy @50% Reflectivity**
- Solid dot: average among channels
- Error bar: best and worst channels
- Measurements taken by the three samples at the same distance (30 m), horizontally spaced apart for ease of viewing

**Accuracy @10% Reflectivity**
- Solid dot: average among channels
- Error bar: best and worst channels
- Measurements taken by the three samples at the same distance (30 m), horizontally spaced apart for ease of viewing
1.4.2. Ranging precision

Definition: The standard deviation of the measurements of a channel.

Conditions: 30°C ambient temperature; outdoors; all channels
2. Setup

Before operating the lidar, strip away the protective cover on the cover lens.

The information in this section may be different for customized models. The mechanical drawings and data exclusively provided for customized models shall prevail.

2.1. Mechanical installation

2.2. Exterior dimensions

Figure 6. Front view (unit: mm)
Figure 7. Bottom view (unit: mm)
2.2.1. Recommended Installation

4 x M4 screws
4 to 5 mm exceeding the mounting plate

2 x Φ3 pins
2 to 3 mm exceeding the mounting plate

Figure 8. Recommended installation
2.2.2. Notes on screw installation

Screw type
SEMS screws (with pre-attached flat washers and lock washers) are recommended. Property class should be at least 4.8.

Threadlocker
Before fastening a screw, apply 1 or 2 dots of threadlocker in the thread fit area. LOCTITE® 263 Threadlocker is recommended. To ensure curing it in place, wait for at least 12 hours before operating the lidar.

Screw torque
The base material of the threaded holes is aluminum alloy instead of steel. Refer to the following table for the appropriate screw torque.

<table>
<thead>
<tr>
<th>Thread size</th>
<th>Recommended screw torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>M2</td>
<td>0.2 to 0.3 Nm</td>
</tr>
<tr>
<td>M3</td>
<td>0.5 to 0.6 Nm</td>
</tr>
<tr>
<td>M4</td>
<td>1 to 1.5 Nm</td>
</tr>
<tr>
<td>M5</td>
<td>2 to 2.5 Nm</td>
</tr>
<tr>
<td>M6</td>
<td>3.5 to 4 Nm</td>
</tr>
</tbody>
</table>

Thread service life
25 times
Each screwing counts as one time, so as each unscrewing.
2.3. Electrical interface

Lemo part number: EEG.0T.309.CLN (female socket, on the lidar)

![Lemo Connector Diagram](image)

Figure 9. Lemo connector (unit: mm)

2.3.1. Pin description

<table>
<thead>
<tr>
<th>Pin No.</th>
<th>Signal</th>
<th>Wire color</th>
<th>Voltage</th>
<th>Wire gauge</th>
<th>Pin No.</th>
<th>Signal</th>
<th>Wire color</th>
<th>Voltage</th>
<th>Wire gauge</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>GPS PPS</td>
<td>Black</td>
<td>3.3 to 12 V</td>
<td>28 AWG</td>
<td>6</td>
<td>Ethernet TX-</td>
<td>Green</td>
<td>–1 to 1 V</td>
<td>28 AWG</td>
</tr>
<tr>
<td>2</td>
<td>GPS DATA</td>
<td>Purple</td>
<td>–13 to 13 V</td>
<td>28 AWG</td>
<td>7</td>
<td>Ethernet RX+</td>
<td>Pink</td>
<td>–1 to 1 V</td>
<td>28 AWG</td>
</tr>
<tr>
<td>3</td>
<td>GND</td>
<td>Brown</td>
<td>0 V</td>
<td>26 AWG</td>
<td>8</td>
<td>Ethernet RX-</td>
<td>Gray</td>
<td>–1 to 1 V</td>
<td>28 AWG</td>
</tr>
<tr>
<td>4</td>
<td>VIN</td>
<td>White</td>
<td>9 to 36 V</td>
<td>26 AWG</td>
<td>9</td>
<td>Reserved</td>
<td>Red</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>5</td>
<td>Ethernet TX+</td>
<td>Yellow</td>
<td>–1 to 1 V</td>
<td>28 AWG</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

- The blue wire is not used.
- For a GPS PPS signal, the recommended pulse width is over 1 ms, and the cycle is 1 s (rising edge to rising edge).
### 2.3.2. Bending of cables

Outer diameter (OD) = $5.0 \pm 0.20$ mm  
Minimum bend radius = $10 \times$ OD
2.3.3. Connector use

- Before connection, check the pins on the socket and the holes on the plug. In case of bent pins or damaged holes, stop using the connector and contact technical support.
- To prevent breakdowns, turn off the power source before connection and disconnection.
- Do NOT attempt to force open a connection by pulling on the cables or by twisting the connectors in any way. Doing so can loosen the connectors' shells, or even damage the contacts.
- If the connector’s shell is accidentally pulled off, stop using the connector and contact Hesai technical support.
- Do NOT attempt to assemble the connector’s shell and cable collet; do NOT connect a connector without its shell. Doing so may damage the lidar’s circuits.
- For further troubleshooting, please contact Hesai’s technical support or obtain work instructions from the connector manufacturer.
- The connector is designed to withstand at least 1000 mating cycles; exceeding this number may increase the risk of connector damage.
| Connection | 1. Turn off the power source.  
2. Make sure the red dot on the cable’s plug faces upward so that the alignment key matches the slot on the lidar side.  
3. Push the plug straight into the lidar’s socket. |
|---|---|
| Disconnection | 1. Turn off the power source.  
2. Hold the plug’s shell and pull the plug straight from the socket. |

![Before connection: Make sure the red dot faces upward](image1)  
![Slot on the lidar side](image2)  
![Alignment key on the cable side](image3)

Figure 10. Connector use
2.4. Connection box (optional)

Users may connect the lidar with or without a connection box.

Lemo part number: FGG.0T.309.CLAC50Z (male plug, on the connection box)
2.4. Connection box (optional)

Figure 11. Connection box (unit: mm)
2.4.1. Ports

<table>
<thead>
<tr>
<th>Port No.</th>
<th>Port name</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>a</td>
<td>Standard Ethernet port</td>
<td>RJ45, 100 Mbps Ethernet</td>
</tr>
<tr>
<td>b</td>
<td>Power port</td>
<td>Connects to a DC power adapter.</td>
</tr>
<tr>
<td>c</td>
<td>GPS port</td>
<td>Connector part number: JST SM06B-SRSS-TB</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Recommended connector for the external GPS module: JST SHR-06V-S-B</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Voltage standard: RS232</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Baud rate: 9600 bps</td>
</tr>
</tbody>
</table>

Pin description for the GPS port

<table>
<thead>
<tr>
<th>Pin #</th>
<th>Direction</th>
<th>Signal</th>
<th>Descriptions</th>
</tr>
</thead>
</table>
| 1     | Input     | Pulse-per-second (PPS) signal for synchronization | 3.3 to 12 V  
Rising edge $\leq 500$ ns  
Recommended pulse width $\geq 1$ ms  
Cycle: 1 s (from rising edge to rising edge) |
<p>| 2     | Output    | Power for the external GPS module            | 5 V                                                                         |
| 3     | Output    | Ground for the external GPS module           | -                                                                           |</p>
<table>
<thead>
<tr>
<th>Pin #</th>
<th>Direction</th>
<th>Signal</th>
<th>Descriptions</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>Input</td>
<td>Receiving serial data from the external GPS module</td>
<td>RS232 level</td>
</tr>
<tr>
<td>5</td>
<td>Output</td>
<td>Ground for the external GPS module</td>
<td>-</td>
</tr>
<tr>
<td>6</td>
<td>-</td>
<td>Reserved</td>
<td>-</td>
</tr>
</tbody>
</table>

*Figure 13. Connection box (back)*
2.4.2. Connection

Figure 14. Connection with GPS
2.4. Connection box (optional)

Figure 15. Connection with PTP

- Connect the power port to the adapter
- Power port and standard Ethernet port
- Lidar
- Connection box
- Ethernet switch
- PTP master (third party)
- Computer
2.5. Network settings on the receiving host

The lidar does not have a power switch. It starts operating once connected to power and the Ethernet.

To receive data on your PC, set the PC’s IP address to 192.168.1.X and the subnet mask to 255.255.255.0.

Range of X: 0 to 255 (except 201, 1 and 255)

<table>
<thead>
<tr>
<th>Ubuntu</th>
<th>Windows</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Open the terminal.</td>
<td>1. Go to the &quot;Control Panel&quot;.</td>
</tr>
<tr>
<td>2. Input this ifconfig command in the terminal:</td>
<td>2. Click &quot;Network and Internet&quot; &gt; &quot;Network and Sharing Center&quot; &gt; &quot;Change adapter settings&quot;.</td>
</tr>
<tr>
<td>~$ sudo ifconfig enp0s20f0u2 192.168.1.X</td>
<td>3. Right-click the &quot;Ethernet&quot; interface and select &quot;Properties&quot;.</td>
</tr>
<tr>
<td>(replace enp0s20f0u2 with the local Ethernet port name.)</td>
<td>4. Double-click &quot;Internet Protocol Version 4 (TCP/IPv4)&quot;.</td>
</tr>
<tr>
<td></td>
<td>5. Select &quot;Use the following IP addresses&quot; &gt; Configure the IP address to 192.168.1.X and the subnet mask to 255.255.255.0.</td>
</tr>
</tbody>
</table>

2.6. Tools

<table>
<thead>
<tr>
<th>Tool</th>
<th>Purpose</th>
<th>Where to find it</th>
</tr>
</thead>
<tbody>
<tr>
<td>PandarView 2 (point cloud visualization software)</td>
<td>To record and display point cloud data.</td>
<td>Visit the Download page of Hesai's official website or contact Hesai technical support.</td>
</tr>
<tr>
<td>web control、 API</td>
<td>To set parameters, check device info or upgrade firmware/software</td>
<td>• web control: See Section 4, Web control.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• API: Please contact Hesai technical support.</td>
</tr>
</tbody>
</table>

- Default Source IPv4 address: 192.168.1.201
- Default PTC port: 9347
<table>
<thead>
<tr>
<th>Tool</th>
<th>Purpose</th>
<th>Where to find it</th>
</tr>
</thead>
<tbody>
<tr>
<td>Software development kits (SDKs) and ROS drivers</td>
<td>To assist development.</td>
<td>Visit Hesai’s official GitHub page: <a href="https://github.com/HesaiTechnology">https://github.com/HesaiTechnology</a></td>
</tr>
</tbody>
</table>
3. Data structure

Unless otherwise specified, all the multi-byte fields are unsigned values in little-endian format.

![Data structure diagram](image_url)

Figure 16. Data structure
3.1. Point Cloud Data Packet

3.1.1. Ethernet header

Default IP address:

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Source IP</td>
<td></td>
<td>192.168.1.201</td>
</tr>
<tr>
<td>Destination IP</td>
<td></td>
<td>255.255.255.255</td>
</tr>
</tbody>
</table>

**Point Cloud Data Packet: Ethernet header**

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethernet Data Packet Type</td>
<td>2</td>
<td>0x08, 0x00</td>
</tr>
<tr>
<td>Internet Protocol</td>
<td>20</td>
<td>Protocol parameters</td>
</tr>
<tr>
<td>UDP Port Number</td>
<td>4</td>
<td>Source port (default: 10000) Destination port (default: 2368)</td>
</tr>
<tr>
<td>UDP Length</td>
<td>2</td>
<td>Eight bytes more than point cloud UDP data (see Figure 16, “Data structure” )</td>
</tr>
<tr>
<td>UDP Checksum</td>
<td>2</td>
<td>Checksum of the Ethernet header</td>
</tr>
</tbody>
</table>
3.1.2. Point cloud UDP data

3.1.2.1. Pre-Header

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0xEE</td>
<td>1</td>
<td>Start of Packet</td>
</tr>
<tr>
<td>0xFF</td>
<td>1</td>
<td>Start of Packet</td>
</tr>
<tr>
<td>Protocol Version Major</td>
<td>1</td>
<td>Main class of the point cloud UDP packet structure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Current value: 0x06</td>
</tr>
<tr>
<td>Protocol Version Minor</td>
<td>1</td>
<td>Subclass of the point cloud UDP packet structure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Current value: 0x01</td>
</tr>
<tr>
<td>Reserved</td>
<td>2</td>
<td>-</td>
</tr>
</tbody>
</table>
### 3.1.2.2. Header

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Channel Num</td>
<td>1</td>
<td>Number of laser channels</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fixed: 0x20 (32)</td>
</tr>
<tr>
<td>Block Num</td>
<td>1</td>
<td>Number of block(s) per packet</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Fixed: 0x06 (6)</td>
</tr>
<tr>
<td>First Block Return</td>
<td>1</td>
<td>Reserved</td>
</tr>
<tr>
<td>Dis Unit</td>
<td>1</td>
<td>Fixed: 0x05 (5 mm)</td>
</tr>
<tr>
<td>Return Num</td>
<td>1</td>
<td>Maximum number of returns from each channel</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0x03 (3)</td>
</tr>
<tr>
<td>UDP Sequence</td>
<td>1</td>
<td>[7:1] are reserved.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit</td>
<td>Value</td>
<td></td>
</tr>
<tr>
<td>[0] UDP sequence</td>
<td>1 — YES (fixed)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>0 — NO</td>
<td></td>
</tr>
</tbody>
</table>
### 3.1.2.3. Body

#### Return mode

In Dual or Triple Return mode, the measurements of each round of firing are stored in two or three adjacent blocks respectively.

- The **Azimuth** fields of these adjacent blocks are the same.
- The sequences of returns are shown in the table below.

<table>
<thead>
<tr>
<th>Return Mode field</th>
<th>Return Mode</th>
<th>Blocks 1 to 6</th>
</tr>
</thead>
<tbody>
<tr>
<td>0x38</td>
<td>Single Return (Last)</td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td>0x37</td>
<td>Single Return (Strongest)</td>
<td>Strongest</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
<tr>
<td>0x33</td>
<td>Single Return (First)</td>
<td>First</td>
</tr>
<tr>
<td></td>
<td></td>
<td>First</td>
</tr>
<tr>
<td></td>
<td></td>
<td>First</td>
</tr>
<tr>
<td></td>
<td></td>
<td>First</td>
</tr>
<tr>
<td>0x39</td>
<td>Dual Return (Last, Strongest)</td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td>0x3C</td>
<td>Dual Return (First, Strongest)</td>
<td>First</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
<tr>
<td></td>
<td></td>
<td>First</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
<tr>
<td></td>
<td></td>
<td>First</td>
</tr>
<tr>
<td>0x3B</td>
<td>Dual Return (First, Last)</td>
<td>First</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>First</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>First</td>
</tr>
<tr>
<td>0x3D</td>
<td>Triple Return (First, Last, Strongest)</td>
<td>First</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
<tr>
<td></td>
<td></td>
<td>First</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Last</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Strongest</td>
</tr>
</tbody>
</table>
### Body

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Block 1</td>
<td>130</td>
<td>For Block 1: Measurements made by each channel (starting from Channel 1)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Refer to Each block in the body.</td>
</tr>
<tr>
<td>Block 2</td>
<td>130</td>
<td>For Block 2: Measurements made by each channel (starting from Channel 1)</td>
</tr>
<tr>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
<tr>
<td>Block 6</td>
<td>130</td>
<td>For Block 6: Measurements made by each channel (starting from Channel 1)</td>
</tr>
</tbody>
</table>

### Each block in the body

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Azimuth</td>
<td>2</td>
<td>Current reference azimuth of this block</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Unit: 0.01°</td>
</tr>
</tbody>
</table>
### 3.1. Point Cloud Data Packet

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Channel 1</td>
<td>4</td>
<td>Measurements of Channel 1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Field</td>
<td>Bytes</td>
<td>Description</td>
</tr>
<tr>
<td>Distance</td>
<td>2</td>
<td>Object distance = Distance × Dis Unit</td>
</tr>
<tr>
<td>Reflectivity</td>
<td>1</td>
<td>Range: 0 to 255</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Reflectivity = Reflectivity × 1%</td>
</tr>
<tr>
<td>Reserved</td>
<td>1</td>
<td>-</td>
</tr>
<tr>
<td>Channel 2</td>
<td>4</td>
<td>Measurements of Channel 2</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Channel 32</td>
<td>4</td>
<td>Measurements of Channel 32</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

#### 3.1.2.4. Tail

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reserved</td>
<td>10</td>
<td>-</td>
</tr>
<tr>
<td>Return Mode</td>
<td>1</td>
<td>See Return mode.</td>
</tr>
</tbody>
</table>
## 3.1. Point Cloud Data Packet

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Motor Speed</td>
<td>2</td>
<td>Unit: RPM&lt;br&gt;Spin rate of the motor (RPM) = frame rate (Hz) × 60</td>
</tr>
<tr>
<td>Date &amp; Time</td>
<td>6</td>
<td>The whole second part of the Coordinated Universal Time (UTC) of this data packet.&lt;br&gt;In big-endian format:&lt;br&gt;### Each byte</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Year (current year minus 1900) ≥70</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Month 1 to 12</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Day 1 to 31</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Hour 0 to 23</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Minute 0 to 59</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Second 0 to 59</td>
</tr>
<tr>
<td></td>
<td></td>
<td>To see the definition of absolute time, please refer to Appendix B, Absolute time of point cloud data.</td>
</tr>
<tr>
<td>Timestamp</td>
<td>4</td>
<td>The microsecond part of the Coordinated Universal Time (UTC) of this data packet.&lt;br&gt;Unit: μs&lt;br&gt;Range: 0 to 999 999 μs</td>
</tr>
<tr>
<td>Factory Information</td>
<td>1</td>
<td>Fixed: 0x42</td>
</tr>
</tbody>
</table>
### 3.1.2.5. Additional information

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>UDP Sequence</td>
<td>4</td>
<td>Sequence number of this data packet</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Range: 0 to 0xFF FF FF FF</td>
</tr>
</tbody>
</table>

### 3.1.3. Ethernet tail

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>FCS</td>
<td>4</td>
<td>Frame check sequence</td>
</tr>
</tbody>
</table>
3.1.4. Point cloud data analysis method

Take Channel 5 in Block 2 as an example.

3.1.4.1. Analyze the vertical angle of a data point

The designed vertical angle of Channel 5 is 14.3°, according to Appendix A, Channel distribution data.

- The accurate vertical angles are recorded in the angle correction file of this lidar (see Section 1.3, Channel distribution).
- 0° is the horizontal direction. The upward direction is defined as positive (see Figure 4, “Channel vertical distribution (unit: mm)”).
- Channel number counts from 1, from top to bottom.
3.1.4.2. Analyze the horizontal angle of a data point

The Y-axis of the lidar coordinate system is 0°. The clockwise direction (as viewed from above) is defined as positive.

\[
\text{Horizontal angle} = (1) + (2)
\]

1. Angular position at the start time (see Section B.3, Start time of each block) of the current block
2. Firing time angular offset of the current firing channel

\[
(1) = (3) + (4)
\]

3. Current reference azimuth of this block
   Can be read from the Azimuth field of Block 2. See Section 3.1.2.3, Body.
4. Horizontal angle offset of the current firing channel
   The offset of Channel 5 is 0°, according to Appendix A, Channel distribution data.

The accurate horizontal angle offsets are recorded in the angle correction file of this lidar (see Section 1.3, Channel distribution).

\[
(2) = (5) \times (6)
\]

5. Firing time offset of the current firing channel
   See Section B.4, Laser firing time of each channel.
6. Spin rate of the motor
   See the Motor Speed field in Section 3.1.2.4, Tail. The unit should be converted to °/s.
3.1.4.3. Analyze the distance of a data point

See the Distance field of Block 2: Channel 5 in Section 3.1.2.3, Body.

3.1.4.4. Draw the data point in a spherical or rectangular coordinate system

3.1.4.5. Obtain the real-time point cloud data by analyzing and drawing every data point in each frame
3.2. GPS Data Packet

When GPS is selected as the clock source, a GPS Data Packet is triggered every second. When PTP is selected as the clock source, the lidar does not output GPS Data Packet.

To select the clock source, refer to Section 4.2.3, Time sync.

All the multi-byte values are unsigned and in little-endian format.

3.2.1. Ethernet header

Default IP address:

<table>
<thead>
<tr>
<th>Field</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Source IP</td>
<td>192.168.1.201</td>
</tr>
<tr>
<td>Destination IP</td>
<td>255.255.255.255</td>
</tr>
</tbody>
</table>

GPS Data packet: Ethernet header

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethernet Data Packet Type</td>
<td>2</td>
<td>0x08, 0x00</td>
</tr>
<tr>
<td>Internet Protocol</td>
<td>20</td>
<td>Protocol parameters</td>
</tr>
<tr>
<td>UDP Port Number</td>
<td>4</td>
<td>Source port (default: 10000)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Destination port (default: 10110)</td>
</tr>
<tr>
<td>UDP Length</td>
<td>2</td>
<td>8 bytes more than GPS UDP data; see Figure 16, “Data structure”</td>
</tr>
<tr>
<td>UDP Checksum</td>
<td>2</td>
<td>Checksum of the Ethernet header</td>
</tr>
</tbody>
</table>
### 3.2.2. GPS UDP data

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>GPS Time Data</td>
<td>18</td>
<td>GPS time, accurate to the second</td>
</tr>
<tr>
<td><strong>Field</strong></td>
<td><strong>Byte(s)</strong></td>
<td><strong>Description</strong></td>
</tr>
<tr>
<td>GPS Header</td>
<td>2</td>
<td>0xFFEE (0xFF first)</td>
</tr>
<tr>
<td>Date</td>
<td>6</td>
<td>Year, month, and day in ASCII (2 bytes each, lower byte first)</td>
</tr>
<tr>
<td>Time</td>
<td>6</td>
<td>Second, minute, and hour in ASCII (2 bytes each, lower byte first)</td>
</tr>
<tr>
<td>Reserved</td>
<td>4</td>
<td>-</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>NMEA Data</td>
<td>100</td>
<td>NMEA sentence containing date and time ASCII code, valid till 2 bytes after the asterisk (*).</td>
</tr>
</tbody>
</table>

Users can select the NMEA sentence to be received (see GPS Mode in Section 4.2.3, Time sync).

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reserved</td>
<td>388</td>
<td>388 0xDF</td>
</tr>
<tr>
<td>GPS Positioning Status</td>
<td>1</td>
<td>ASCII code, obtained from the NMEA sentence</td>
</tr>
<tr>
<td>PPS Lock Flag</td>
<td>1</td>
<td>1 — Locked</td>
</tr>
<tr>
<td></td>
<td></td>
<td>0 — Unlocked</td>
</tr>
<tr>
<td>Reserved</td>
<td>4</td>
<td>-</td>
</tr>
</tbody>
</table>
### 3.2.2.1. GPRMC data format

<table>
<thead>
<tr>
<th>Field No.</th>
<th>Field</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;01&gt;</td>
<td>UTC Time</td>
<td>Hour, minute, and second&lt;br&gt;Typically in hhmmss (hour, minute, second) format</td>
</tr>
<tr>
<td>&lt;02&gt;</td>
<td>Location Status</td>
<td>A (hex = 41) — Active (valid position)&lt;br&gt;V (hex = 56) — Void (invalid position)&lt;br&gt;NUL (hex = 0) — GPS unlocked</td>
</tr>
<tr>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
<tr>
<td>&lt;09&gt;</td>
<td>UTC Date</td>
<td>Date information&lt;br&gt;Typically in ddmmmyy (day, month, year) format</td>
</tr>
<tr>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
</tbody>
</table>

The lidar’s GPS data interface accepts a variety of GPRMC formats, as long as:

- Field <01> (after the first comma separator) is the hour, minute, and second information.
- Field <09> (after the ninth comma separator) is the date information.

For example, the following formats are both acceptable:

```
$GPRMC,072242,A,3027.3680,N,11423.6975,E,000.0,316.7,160617,004.1,W*67
$GPRMC,065829.00,A,3121.86377,N,12114.68322,E,0.027,,#160617#,,,A*74
```
### 3.2.2.2. GPGGA data format

```
$GPGGA, <01>, <02>, <03>, <04>, <05>, <06>, <07>, <08>, <09>, <10>, <11>, <12>*hh
```

<table>
<thead>
<tr>
<th>Field No.</th>
<th>Field</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;01&gt;</td>
<td>UTC Time</td>
<td>Hour, minute, and second</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Typically in hhmmss (hour, minute, second) format</td>
</tr>
<tr>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
<tr>
<td>&lt;06&gt;</td>
<td>GPS Fix Quality</td>
<td>Range: 0 to 9</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Refer to the description given by the GPS device provider.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Common definitions:</td>
</tr>
<tr>
<td>0</td>
<td>Invalid</td>
<td>4</td>
</tr>
<tr>
<td>1</td>
<td>GPS fix (SPS)</td>
<td>5</td>
</tr>
<tr>
<td>2</td>
<td>DGPS fix</td>
<td>6</td>
</tr>
<tr>
<td>3</td>
<td>PPS fix</td>
<td>-</td>
</tr>
<tr>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
</tbody>
</table>

The lidar’s GPS data interface accepts a variety of GPGGA formats, as long as:

- Field <01> (after the first comma separator) is the hour, minute, and second information.

For example, the following formats are both acceptable:

```
$GPGGA, 123519, 4807.038, N, 01131.000, E, 1, 08, 0.9, 545.4, M, 46.9, M, *, 47
```
3.2. GPS Data Packet

$GPGGA,134658.00,5106.9792,N,11402.3003,W,2,09,1.0,1048.47,M,-6.27,M,08,AAAA*60
### 3.2.3. Ethernet tail

<table>
<thead>
<tr>
<th>Field</th>
<th>Byte(s)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>FCS</td>
<td>4</td>
<td>Frame check sequence</td>
</tr>
</tbody>
</table>
3.2.4. GPS time data analysis method

![Figure 17. GPS Data packet: GPS time data (example)](image)

### Date

<table>
<thead>
<tr>
<th>Field</th>
<th>Data (in ASCII)</th>
<th>Characters</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Year</td>
<td>0x30 0x32</td>
<td>'0', '2'</td>
<td>20</td>
</tr>
<tr>
<td>Month</td>
<td>0x34 0x30</td>
<td>'4', '0'</td>
<td>04</td>
</tr>
<tr>
<td>Day</td>
<td>0x37 0x30</td>
<td>'7', '0'</td>
<td>07</td>
</tr>
</tbody>
</table>

### Time

<table>
<thead>
<tr>
<th>Field</th>
<th>Data (in ASCII)</th>
<th>Characters</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Second</td>
<td>0x38 0x35</td>
<td>'8', '5'</td>
<td>58</td>
</tr>
<tr>
<td>Minute</td>
<td>0x37 0x30</td>
<td>'7', '0'</td>
<td>07</td>
</tr>
<tr>
<td>Hour</td>
<td>0x34 0x30</td>
<td>'4', '0'</td>
<td>04</td>
</tr>
</tbody>
</table>
4. Web control

Web control is used for setting parameters, checking device info, and upgrading software/firmware.

To access web control, follow the steps below:

1. Connect the lidar to your PC using an Ethernet cable.
2. Complete Section 2.5, Network settings on the receiving host.
3. Enter 192.168.1.201 into your web browser.

- Google Chrome and Mozilla Firefox are recommended.
- Firewall port exceptions: Port 9347 (PTC), Port 80 (HTTP), and Ports 319 and 320 (PTP 1588v2)
4.1. Home

<table>
<thead>
<tr>
<th>Status</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Spin Rate</td>
<td>600 RPM</td>
</tr>
<tr>
<td>GPS</td>
<td>Unlock</td>
</tr>
<tr>
<td>NMEA (GPRMC/GPGGA)</td>
<td>Unlock</td>
</tr>
<tr>
<td>PTP</td>
<td>Free Run</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Device Info</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td>XT32M2X</td>
</tr>
<tr>
<td>P/N</td>
<td>XT32M2X-B01</td>
</tr>
<tr>
<td>S/N</td>
<td>XT32XXXXXXXXXXXXXX</td>
</tr>
<tr>
<td>MAC Address</td>
<td>XX:XX:XX:XX:XX:XX</td>
</tr>
<tr>
<td>Software Version</td>
<td>2.1.18</td>
</tr>
<tr>
<td>Sensor Firmware Version</td>
<td>2.1.7</td>
</tr>
<tr>
<td>Controller Firmware Version</td>
<td>2.0.18</td>
</tr>
</tbody>
</table>

**Buttons and parameters**

- **Device Log**: Click to download a JSON file that contains the lidar status, device info, all configurable parameters, and the upgrade log.

- **Spin Rate**: Spin Rate of the motor (RPM) = frame rate (Hz) × 60
<table>
<thead>
<tr>
<th><strong>GPS</strong></th>
<th>GPS pulse-per-second (PPS) status</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>• Lock: Lidar’s internal clock is in sync with GPS PPS.</td>
</tr>
<tr>
<td></td>
<td>• Unlock: Not in sync.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>NMEA (GPRMC/GPGGA)</strong></th>
<th>NMEA status</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>• Lock: After receiving a valid NMEA message.</td>
</tr>
<tr>
<td></td>
<td>• Unlock: Not receiving a valid NMEA message for over 2 seconds.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>PTP</strong></th>
<th>PTP status</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>• Free Run: No PTP master is selected.</td>
</tr>
<tr>
<td></td>
<td>• Tracking: Attempting to sync with the selected PTP Master, but the absolute offset exceeds the user-specified limit in Section 4.2.3, Time sync.</td>
</tr>
<tr>
<td></td>
<td>• Locked: The absolute offset is within the user-specified limit.</td>
</tr>
<tr>
<td></td>
<td>• Frozen: The lidar has lost connection to the PTP master and is attempting to recover it. Meanwhile, lidar time will drift from the last synchronized time. When the time drift exceeds the specification, PTP status will change to Free Run.</td>
</tr>
</tbody>
</table>
## 4.2. Settings

<table>
<thead>
<tr>
<th>Setting</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Control IP</strong></td>
<td></td>
</tr>
<tr>
<td>IPv4 Address</td>
<td>192.168.1.201</td>
</tr>
<tr>
<td>IPv4 Mask</td>
<td>255.255.255.0</td>
</tr>
<tr>
<td>IPv4 Gateway</td>
<td>192.168.1.1</td>
</tr>
<tr>
<td><strong>VLAN</strong></td>
<td>□ 0</td>
</tr>
<tr>
<td><strong>Settings</strong></td>
<td></td>
</tr>
<tr>
<td>Destination IP</td>
<td>255.255.255.255</td>
</tr>
<tr>
<td>Lidar Destination Port</td>
<td>2368</td>
</tr>
<tr>
<td>Spin Rate</td>
<td>600 RPM</td>
</tr>
<tr>
<td>Return Mode</td>
<td>First, Last, and Strongest</td>
</tr>
<tr>
<td>Sync Angle</td>
<td>□ 0</td>
</tr>
<tr>
<td>Trigger Method</td>
<td>Angle Based</td>
</tr>
<tr>
<td>Clock Source</td>
<td>GPS</td>
</tr>
<tr>
<td>GPS Mode</td>
<td>GPRMC</td>
</tr>
<tr>
<td>GPS Destination Port</td>
<td>10110</td>
</tr>
<tr>
<td>Reflectivity Mapping</td>
<td>Linear Mapping</td>
</tr>
<tr>
<td>Interstitial Points Filtering</td>
<td>OFF</td>
</tr>
<tr>
<td>Standby Mode</td>
<td>In Operation/Standby</td>
</tr>
</tbody>
</table>

**Save**
<table>
<thead>
<tr>
<th><strong>Buttons</strong></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Reset All Settings</strong></td>
<td>Reset all the configurable parameters to factory defaults, including:</td>
</tr>
<tr>
<td></td>
<td>• <strong>Settings</strong></td>
</tr>
<tr>
<td></td>
<td>• <strong>Azimuth FOV</strong></td>
</tr>
<tr>
<td><strong>Save</strong></td>
<td>Save and execute all the settings on this page.</td>
</tr>
<tr>
<td></td>
<td>Exception: Standby Mode takes effect immediately without having to click [Save].</td>
</tr>
</tbody>
</table>
### 4.2.1. Network

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
</table>
| VLAN      | Default: OFF VLAN ID: 1 to 4094 | To enable VLAN tagging:  
- Make sure the receiving host also supports VLAN;  
- Check the checkbox and input the lidar’s VLAN ID (same as the receiving host’s VLAN ID).  
  
If the lidar’s VLAN ID differs from the receiving host’s, users will lose access to web control. To minimize such risks, the VLAN ID is zero (an invalid value) by default.  
- When checking the checkbox, users will be alerted to input a valid VLAN ID.  
- When unchecking the checkbox, the VLAN ID will default to zero.  
- Once configured, the VLAN ID will not change during firmware upgrades.  
- When VLAN is enabled, PTP connection will be lost; when VLAN is disabled, PTP connection will automatically recover. |
| Destination IP | Any except 0.0.0.0, 127.0.0.1, and the lidar’s IPv4 address  
Default: 255.255.255.255 | ! Communication mode  
- Broadcast (default)  
- Multicast  
- Unicast  

| ! Destination IP | ! 255.255.255.255  
| ! User-defined  
| ! Same as the PC’s IPv4 address |
### 4.2.2. Function

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spin Rate</td>
<td>300 RPM</td>
<td>Spin rate of the motor</td>
</tr>
<tr>
<td></td>
<td>600 RPM (default)</td>
<td>The accurate spin rate is shown in Point Cloud Data Packets (see the <strong>Motor Speed</strong> field in Section 3.1.2.4, Tail). The set spin rate is also shown on the Home page (see Section 4.1, Home).</td>
</tr>
<tr>
<td></td>
<td>1200 RPM</td>
<td></td>
</tr>
<tr>
<td>Return Mode</td>
<td>Single Return</td>
<td>Also shown in Point Cloud Data Packets (see the <strong>Return Mode</strong> field in Section 3.1.2.4, Tail).</td>
</tr>
<tr>
<td></td>
<td>Dual Return</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Triple Return</td>
<td></td>
</tr>
<tr>
<td>Sync Angle</td>
<td>0° to 359°</td>
<td>Phase lock angle</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- To activate this function, check the checkbox and input an azimuth.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>- At every full second, the lidar will rotate to that azimuthal position.</td>
</tr>
</tbody>
</table>

Lidar azimuthal position is defined in Section 1.2, Basic structure.

Definition of the full second (detailed in Section B.1, Source of absolute time):

- When GPS is locked, the full second is defined as the rising edge of the GPS PPS signal.
- When PTP is tracking or locked, the full second is retrieved from the PTP signal. (PPS signal is not required nor used.)
- When neither GPS nor PTP is locked, the full second is defined as the rising edge of the lidar's internal 1 Hz signal.

To phase-lock multiple lidar units, connect them to the same clock source and set the same sync angle. These lidar units will rotate to the same azimuthal position at every full second.
<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Trigger Method</strong></td>
<td>Angle-Based (default)</td>
<td>The way laser firings are triggered</td>
</tr>
<tr>
<td></td>
<td>Time-Based</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Angle-based</td>
<td>Lasers fire every 0.09° at 5 Hz, 0.18° at 10 Hz, or 0.36° at 20 Hz.</td>
</tr>
<tr>
<td></td>
<td>Time-based</td>
<td>Lasers fire every 50 μs.</td>
</tr>
<tr>
<td><strong>Interstitial Points</strong></td>
<td>OFF (default)</td>
<td>To reduce the interstitial points in point cloud data.</td>
</tr>
<tr>
<td><strong>Filtering</strong></td>
<td>ON</td>
<td></td>
</tr>
<tr>
<td></td>
<td><strong>Definition of interstitial points:</strong></td>
<td>When a beam partially hits a front target’s edge and further hits a rear target, the return signal can result in a false point located between both targets.</td>
</tr>
<tr>
<td><strong>Reflectivity Mapping</strong></td>
<td>Linear Mapping (default)</td>
<td>Linear Mapping</td>
</tr>
<tr>
<td></td>
<td>Nonlinear Mapping</td>
<td>Nonlinear Mapping</td>
</tr>
<tr>
<td><strong>Standby Mode</strong></td>
<td>In Operation (default)</td>
<td>In Standby mode, the motor stops running and lasers stop firing.</td>
</tr>
<tr>
<td></td>
<td>Standby</td>
<td></td>
</tr>
</tbody>
</table>
### 4.2.3. Time sync

**With GPS selected**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clock Source</td>
<td>GPS</td>
<td></td>
</tr>
<tr>
<td>GPS Mode</td>
<td>GPRMC</td>
<td></td>
</tr>
<tr>
<td>GPS Destination Port</td>
<td>10110</td>
<td></td>
</tr>
</tbody>
</table>

**With PTP selected**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clock Source</td>
<td>PTP</td>
<td></td>
</tr>
<tr>
<td>Profile</td>
<td>1588v2</td>
<td></td>
</tr>
<tr>
<td>Time Offset for Lidar Lock</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>PTP Network Transport</td>
<td>UDP/IP</td>
<td></td>
</tr>
<tr>
<td>PTP Domain Number</td>
<td>0</td>
<td></td>
</tr>
<tr>
<td>PTP logAnnounceInterval</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>PTP logSyncInterval</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>PTP logMinDelayReqInterval</td>
<td>0</td>
<td></td>
</tr>
</tbody>
</table>

**Parameter**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clock Source</td>
<td>GPS (default)</td>
<td>External source of absolute time</td>
</tr>
<tr>
<td></td>
<td>PTP</td>
<td></td>
</tr>
</tbody>
</table>
### 4.2.3.1. With GPS selected

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>GPS Mode</td>
<td>GPRMC (default)</td>
<td>Format of the NMEA data received from the external GPS module (see Section 3.2.2, GPS UDP data.)</td>
</tr>
<tr>
<td></td>
<td>GPGGA</td>
<td></td>
</tr>
<tr>
<td>Require PPS Lock</td>
<td>ON (default)</td>
<td>When this setting is ON, PPS must be locked (in addition to NMEA being locked) when updating the lidar’s Date &amp; Time.</td>
</tr>
<tr>
<td></td>
<td>OFF</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>The status of both NMEA and PPS signals are shown in Section 4.1, Home.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>The complete logic is shown in this table.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>PPS locked</th>
<th>PPS unlocked</th>
</tr>
</thead>
<tbody>
<tr>
<td>NMEA locked</td>
<td>Update Date &amp; Time using the current NMEA sentence. Update the μs Timestamp using the current PPS signal.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>When &quot;Require PPS Lock&quot; is OFF, update Date &amp; Time using the current NMEA sentence. When &quot;Require PPS Lock&quot; is ON, Date &amp; Time is not updated.</td>
<td></td>
</tr>
<tr>
<td>NMEA unlocked</td>
<td>Update the μs Timestamp using the current PPS signal.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Date &amp; Time is not updated.</td>
<td></td>
</tr>
</tbody>
</table>

- Date & Time: the lidar's system time, accurate to the second.
- μs Timestamp: the μs part of the lidar's system time.

| Destination Port    | Default: 10110                   | Port used for sending GPS Data packets                                                                                               |

---

**XT32M2X | 63**
4.2.3.2. With PTP selected

The lidar does NOT output GPS Data Packets.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Profile</td>
<td>1588v2 (default) 802.1AS 802.1AS Automotive</td>
<td>IEEE timing and synchronization standard</td>
</tr>
<tr>
<td>Time Offset for Lidar Lock</td>
<td>1 to 100 μs (integer) Default: 1</td>
<td>Upper limit of the absolute offset between Slave and Master when the lidar is in PTP Locked status; see Section 4.1, Home.</td>
</tr>
<tr>
<td>PTP Network Transport</td>
<td>UDP/IP (default) L2</td>
<td>Network transport protocol</td>
</tr>
<tr>
<td>Domain Number</td>
<td>0 to 127 (integer) Default: 0</td>
<td>Domain attribute of the local clock</td>
</tr>
</tbody>
</table>

When using the 1588v2 profile, these additional parameters can be configured:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>PTP logAnnounceInterval</td>
<td>–2 to 3 Default: 1</td>
<td>Time interval between Announce messages</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Default: 1 (2^1 = 2 seconds)</td>
</tr>
<tr>
<td>PTP logSyncInterval</td>
<td>–7 to 3 Default: 1</td>
<td>Time interval between Sync messages</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Default: 1 (2^1 = 2 seconds)</td>
</tr>
<tr>
<td>PTP logMinDelayReqInterval</td>
<td>–7 to 3 Default: 0</td>
<td>Minimum permitted mean time between Delay_Req messages</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Default: 0 (2^0 = 1 second)</td>
</tr>
</tbody>
</table>

When using the 802.1AS or 802.1AS Automotive profile:
<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Switch Type</td>
<td>TSN (default)</td>
<td>Type of the network switch</td>
</tr>
<tr>
<td></td>
<td>Non-TSN</td>
<td></td>
</tr>
<tr>
<td></td>
<td>TSN</td>
<td>Time Sensitive Network, using Peer-to-Peer delay mechanism</td>
</tr>
<tr>
<td></td>
<td>Non-TSN</td>
<td>Using End-to-End delay mechanism</td>
</tr>
</tbody>
</table>
4.3. Azimuth FOV

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Options</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Azimuth FOV Setting</td>
<td>For all channels (default)</td>
<td>Configuration mode of the azimuth FOV</td>
</tr>
<tr>
<td></td>
<td>Multi-section FOV</td>
<td>The lidar outputs valid data only within the specified azimuth FOV ranges.</td>
</tr>
</tbody>
</table>

- The angles in degrees are accurate to the first decimal place.
- If the Start Angle is larger than the End Angle, then the actual range is the union of [Start Angle, 360°) and [0°, End Angle).
  
  For instance, when the angle range is set to be [270°, 90°), the actual azimuth FOV is [270°, 360°) ∪ [0°, 90°).
### 4.3.1. For all channels

Input a start angle and an end angle to form a continuous angle range [Start, End]. This range applies to all channels.

<table>
<thead>
<tr>
<th>Azimuth FOV Setting</th>
<th>For all channels</th>
</tr>
</thead>
<tbody>
<tr>
<td>Azimuth FOV for All Channels</td>
<td>Start: 0.0</td>
</tr>
<tr>
<td></td>
<td>End: 360.0</td>
</tr>
</tbody>
</table>

Save

### 4.3.2. Multi-section FOV

Input multiple (≤ 5) sets of Start Angles and End Angles to form multiple continuous angle ranges. These ranges apply to all channels.

<table>
<thead>
<tr>
<th>Azimuth FOV Setting</th>
<th>Multi-section FOV</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Start Angle</td>
</tr>
<tr>
<td>Multi-section FOV</td>
<td></td>
</tr>
<tr>
<td>Azimuth FOV 1</td>
<td>0.0</td>
</tr>
<tr>
<td>Azimuth FOV 2</td>
<td>0.0</td>
</tr>
<tr>
<td>Azimuth FOV 3</td>
<td>0.0</td>
</tr>
<tr>
<td>Azimuth FOV 4</td>
<td>0.0</td>
</tr>
<tr>
<td>Azimuth FOV 5</td>
<td>0.0</td>
</tr>
</tbody>
</table>

Save
## 4.4. Operation statistics

<table>
<thead>
<tr>
<th>Start-Up Counts</th>
<th>510</th>
</tr>
</thead>
<tbody>
<tr>
<td>Internal Temperature</td>
<td>32.10°C</td>
</tr>
<tr>
<td>Internal Humidity</td>
<td>50.0% RH</td>
</tr>
<tr>
<td>System Uptime</td>
<td>0 h 5 min</td>
</tr>
<tr>
<td>Total Operation Time</td>
<td>559 h 43 min</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Internal Temperature</th>
<th>Operation Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt; −40°C</td>
<td>0 h 1 min</td>
</tr>
<tr>
<td>−40 to −20°C</td>
<td>0 h 46 min</td>
</tr>
<tr>
<td>−20 to 0°C</td>
<td>0 h 49 min</td>
</tr>
<tr>
<td>0 to 20°C</td>
<td>8 h 40 min</td>
</tr>
<tr>
<td>20 to 40°C</td>
<td>38 h 20 min</td>
</tr>
<tr>
<td>40 to 60°C</td>
<td>393 h 17 min</td>
</tr>
<tr>
<td>60 to 80°C</td>
<td>109 h 50 min</td>
</tr>
<tr>
<td>80 to 100°C</td>
<td>6 h 16 min</td>
</tr>
<tr>
<td>100 to 120°C</td>
<td>1 h 44 min</td>
</tr>
<tr>
<td>&gt; 120°C</td>
<td>0 h 0 min</td>
</tr>
</tbody>
</table>
4.5. Upgrade

Preparation

• Please contact Hesai technical support to receive the upgrade file.
• During the upgrade, it is recommended to place a protective cover or other opaque material over the lidar’s cover lens.

Upgrade

• Click the [Upload] button and select an upgrade file.
• When the upgrade is complete, the lidar will automatically reboot, and the past versions will be logged in the Upgrade Log.

Buttons

Upload  To upload the upgrade file
Restart  Software reboot

Afterward, the Start-Up Counts in the Operation Statistics page increments by 1; see Section 4.4, Operation statistics.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Current version</th>
</tr>
</thead>
<tbody>
<tr>
<td>Software version</td>
<td>2.1.18</td>
</tr>
<tr>
<td>Firmware of sensor version</td>
<td>2.1.7</td>
</tr>
<tr>
<td>Firmware of controller version</td>
<td>2.0.18</td>
</tr>
<tr>
<td>Upgrade Log</td>
<td>-</td>
</tr>
</tbody>
</table>

The above version numbers may be different from the actual ones. Please refer to the web page of the lidar.
5. Communication protocol

HTTP API and Pandar TCP Commands (PTC) API can be used to communicate with Hesai lidars.

To acquire the API reference manuals, please contact Hesai technical support.
6. Maintenance

The lidar's cover lens is made of plastic (polycarbonate, PC), similar to the material used for car lamps.

- Do NOT wipe the cover lens when it is dry, nor use abrasive cleaners. Doing so can damage the optical coating.
- Do NOT use organic cleaners, which can damage the cover lens and even cause cracking.
  - Organic cleaners include but are not limited to tar cleaners, self-cleaning agents, adhesive removers, coating removers, foam cleaners, paint mist removers, glass cleaners, thinning agents, de-icers, paint surface treatment agents, alcohol, and vinegar.
  - Do NOT use automatic car wash equipment to clean the lidar. Before washing the car or performing related operations, protect the cover lens to prevent any contact with organic cleaners.
- Do NOT apply excessive force to the lidar, as this can damage the cover lens.
- If a pressure washer is used to clean the cover lens, make sure the distance between the nozzle and the cover lens remains at least 60 cm.
- After prolonged exposure to strong sunlight and high temperatures, the cover lens should NOT be cleaned immediately.
- If snow or ice accumulates on the cover lens, do NOT use a pressure washer or ice scraper.
  - A small broom is recommended to remove snow.
  - A solvent-free (i.e., free of organic solvents) ice removal spray is recommended to remove ice; alternatively, wait for the ice to melt by itself.
- Do NOT wax the cover lens.

Please regularly check the cover lens, considering your car use frequency, parking environment, and climate conditions.

- If foreign objects (such as dust, fingerprints, or oil stains) are found on the cover lens, make sure to clean it.
- If corrosive foreign objects (such as insect remains, bird droppings, tree resin, road dust, industrial dust, asphalt, soot particles, and road salt) are found on the cover lens, make sure to clean it immediately.

Cleaning procedure

1. Make sure the lidar is powered OFF.
2. Choose a cleaning agent:
   - For light stains, use room temperature water.
- For heavier stains, use a mild soap solution (no more than two tablespoons of soap per quart or liter of water).
- For stubborn stains, use a solvent-free (i.e., free of organic solvents), neutral detergent at room temperature, such as car shampoo.

3. Take a clean soft sponge or anti-static microfiber cloth, dampen it with the chosen cleaning agent, and gently wipe the dirty area on the cover lens back and forth.

4. For stubborn stains, cover the dirty area with the dampened sponge or cloth to soften the stains before wiping.

5. Immediately after removing the stains, rinse the cover lens with clean water. Then use a clean soft sponge or microfiber cloth to gently wipe away any remaining liquid (which may contain residual cleaning agent or contaminants).
# 7. Troubleshooting

If the following procedures cannot solve your problem, please contact Hesai technical support.

<table>
<thead>
<tr>
<th>Symptoms</th>
<th>Points to check</th>
</tr>
</thead>
<tbody>
<tr>
<td>Indicator light is off on the connection box.</td>
<td>Make sure that the following conditions are met:</td>
</tr>
<tr>
<td></td>
<td>• The power adapter is properly connected and in good condition.</td>
</tr>
<tr>
<td></td>
<td>• The connection box is intact.</td>
</tr>
<tr>
<td></td>
<td>• The input voltage and input current satisfy the requirements in Section 2.4, Connection box (optional).</td>
</tr>
<tr>
<td></td>
<td>Afterward, power on the lidar again and check if the symptom persists.</td>
</tr>
<tr>
<td>Motor is not running.</td>
<td>Make sure that the following conditions are met:</td>
</tr>
<tr>
<td></td>
<td>• The power adapter is properly connected and in good condition.</td>
</tr>
<tr>
<td></td>
<td>• The input voltage and input current satisfy the requirements in Section 1.4, Specifications.</td>
</tr>
<tr>
<td></td>
<td>• The lidar can be accessed using web control (see Cannot open web control).</td>
</tr>
<tr>
<td></td>
<td>• The lidar is not in standby mode; this can be confirmed using web control or PTC commands.</td>
</tr>
<tr>
<td></td>
<td>• If a connection box is used, the connection box is intact.</td>
</tr>
<tr>
<td></td>
<td>Afterward, power on the lidar again and check if the symptom persists.</td>
</tr>
<tr>
<td>Motor is running, but no output data is received, neither by Wireshark nor by PandarView 2.</td>
<td>Make sure that the following conditions are met:</td>
</tr>
<tr>
<td></td>
<td>• Ethernet cable is properly connected (by unplugging and plugging again).</td>
</tr>
<tr>
<td></td>
<td>• Destination IP is correctly set; this can be confirmed using web control or PTC commands.</td>
</tr>
<tr>
<td></td>
<td>• Firmware version is correct; this can be confirmed using web control or PTC commands.</td>
</tr>
<tr>
<td></td>
<td>• Azimuth FOV is correctly set; this can be confirmed using web control or PTC commands.</td>
</tr>
<tr>
<td></td>
<td>• The lidar is emitting laser light; this can be confirmed using an infrared camera, an infrared sensor card, or a phone camera without an infrared filter.</td>
</tr>
<tr>
<td></td>
<td>Afterward, power on the lidar again and check if the symptom persists.</td>
</tr>
<tr>
<td>Symptoms</td>
<td>Points to check</td>
</tr>
<tr>
<td>----------------------------------------------</td>
<td>--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Output data can be received by Wireshark but not by PandarView 2.</td>
<td>Make sure that the following conditions are met:</td>
</tr>
<tr>
<td></td>
<td>• Lidar Destination Port is correctly set; this can be confirmed using web control or PTC commands.</td>
</tr>
<tr>
<td></td>
<td>• If VLAN is enabled, the PC’s VLAN ID should be the same as the lidar's; this can be checked using web control or PTC commands.</td>
</tr>
<tr>
<td></td>
<td>• The PC’s firewall is disabled, or PandarView 2 is added to the firewall exceptions.</td>
</tr>
<tr>
<td></td>
<td>• The latest PandarView 2 is installed (see <a href="https://hesai.com/downloads">Downloads page of Hesai's official website</a> or contact Hesai technical support).</td>
</tr>
<tr>
<td></td>
<td>Afterward, power on the lidar again and check if the symptom persists.</td>
</tr>
<tr>
<td>Cannot open web control.</td>
<td>Make sure that the following conditions are met:</td>
</tr>
<tr>
<td></td>
<td>• Ethernet cable is properly connected (by unplugging and plugging again).</td>
</tr>
<tr>
<td></td>
<td>• The lidar’s IP is in the same subnet with the PC’s (WireShark may be used to check the lidar’s IP that broadcasts data packets).</td>
</tr>
<tr>
<td></td>
<td>• If VLAN is enabled, the PC’s VLAN ID should be the same as the lidar's; this can be checked using web control or PTC commands.</td>
</tr>
<tr>
<td></td>
<td>Afterward, follow the steps below:</td>
</tr>
<tr>
<td></td>
<td>1. Restart the PC or connect the lidar to another PC.</td>
</tr>
<tr>
<td></td>
<td>2. Power on the lidar again and check if the symptom persists.</td>
</tr>
</tbody>
</table>
### Symptoms

The point cloud is abnormal, showing obviously misaligned points, flashing points, or incomplete FOV.

<table>
<thead>
<tr>
<th>Symptoms</th>
<th>Points to check</th>
</tr>
</thead>
<tbody>
<tr>
<td>Make sure that the following conditions are met:</td>
<td>• The lidar’s cover lens is clean. If not, refer to <a href="#">Section 6, Maintenance</a> for the cleaning method.</td>
</tr>
<tr>
<td></td>
<td>• The lidar’s angle correction file is imported (refer to PandarView 2 User Manual).</td>
</tr>
<tr>
<td></td>
<td>• Azimuth FOV is properly set; this can be confirmed using web control or PTC commands.</td>
</tr>
<tr>
<td></td>
<td>• Spin Rate is steady; this can be confirmed by checking the Motor Speed field in the Point Cloud Data Packet, or by using web control, PandarView 2 or PTC commands.</td>
</tr>
<tr>
<td></td>
<td>• The lidar’s internal temperature is between –20°C and 90°C; this can be confirmed using web control, PandarView 2 or PTC commands.</td>
</tr>
<tr>
<td>Afterward, check for packet loss.</td>
<td></td>
</tr>
<tr>
<td>If no packet is lost yet the point cloud flashes, please follow the steps below:</td>
<td>1. Update PandarView 2 to the latest version (see <a href="#">Downloads page of Hesai’s official website</a> or contact Hesai technical support).</td>
</tr>
<tr>
<td></td>
<td>2. Restart the PC.</td>
</tr>
<tr>
<td>If the point cloud is still abnormal, follow the steps below:</td>
<td>1. Connect the lidar to another PC and another network.</td>
</tr>
<tr>
<td></td>
<td>2. Power on again and check if the symptom persists.</td>
</tr>
<tr>
<td>Symptoms</td>
<td>Points to check</td>
</tr>
<tr>
<td>----------</td>
<td>----------------</td>
</tr>
</tbody>
</table>
| The number of data packets received is abnormal, indicating missing packets. | Make sure that the following conditions are met:  
  • Azimuth FOV is properly set; this can be confirmed using either web control or PTC commands.  
  • Spin Rate is steady; this can be confirmed by checking the Motor Speed field in the Point Cloud Data Packet, or by using web control, PandarView 2 or PTC commands.  
  • The lidar’s internal temperature is between –20℃ and 90℃; this can be confirmed using web control, PandarView 2 or PTC commands.  
  • Ethernet is not overloaded.  
  • No switch is connected to the network (the data transmitted from other devices may cause network congestion and packet loss).  

Afterward, follow the steps below:  
1. Connect the PC to no other devices but the lidar and check for packet loss.  
2. Power on the lidar again and check if the symptom persists. |
| GPS cannot be locked. | Make sure that the following conditions are met:  
  • GPS receiver is properly connected.  
  • PPS signal is connected to the lidar.  
  • GPS Destination Port is correctly set; this can be confirmed using web control or PTC commands.  
  • The GPS signals satisfy the electrical requirements in Section 2.3, Electrical interface and Section 2.4, Connection box (optional).  

Afterward, power on the lidar again and check if the symptom persists. |
Appendix A: Channel distribution data

- Channel number counts from 1, from top to bottom.
- The vertical angles (elevation) in the table are design values.
- The accurate values are in this lidar’s angle correction file (see Angle correction file and Section 3.1.4, Point cloud data analysis method).

<table>
<thead>
<tr>
<th>Channel number</th>
<th>Horizontal Angle Offset (Azimuth)</th>
<th>Vertical Angle (Elevation)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0°</td>
<td>19.5°</td>
</tr>
<tr>
<td>2</td>
<td>0°</td>
<td>18.2°</td>
</tr>
<tr>
<td>3</td>
<td>0°</td>
<td>16.9°</td>
</tr>
<tr>
<td>4</td>
<td>0°</td>
<td>15.6°</td>
</tr>
<tr>
<td>5</td>
<td>0°</td>
<td>14.3°</td>
</tr>
<tr>
<td>6</td>
<td>0°</td>
<td>13.0°</td>
</tr>
<tr>
<td>7</td>
<td>0°</td>
<td>11.7°</td>
</tr>
<tr>
<td>8</td>
<td>0°</td>
<td>10.4°</td>
</tr>
<tr>
<td>9</td>
<td>0°</td>
<td>9.1°</td>
</tr>
<tr>
<td>10</td>
<td>0°</td>
<td>7.8°</td>
</tr>
<tr>
<td>11</td>
<td>0°</td>
<td>6.5°</td>
</tr>
<tr>
<td>12</td>
<td>0°</td>
<td>5.2°</td>
</tr>
<tr>
<td>13</td>
<td>0°</td>
<td>3.9°</td>
</tr>
<tr>
<td>14</td>
<td>0°</td>
<td>2.6°</td>
</tr>
<tr>
<td>15</td>
<td>0°</td>
<td>1.3°</td>
</tr>
<tr>
<td>Channel number</td>
<td>Horizontal Angle Offset (Azimuth)</td>
<td>Vertical Angle (Elevation)</td>
</tr>
<tr>
<td>----------------</td>
<td>----------------------------------</td>
<td>---------------------------</td>
</tr>
<tr>
<td>16</td>
<td>0°</td>
<td>0.0°</td>
</tr>
<tr>
<td>17</td>
<td>0°</td>
<td>-1.3°</td>
</tr>
<tr>
<td>18</td>
<td>0°</td>
<td>-2.6°</td>
</tr>
<tr>
<td>19</td>
<td>0°</td>
<td>-3.9°</td>
</tr>
<tr>
<td>20</td>
<td>0°</td>
<td>-5.2°</td>
</tr>
<tr>
<td>21</td>
<td>0°</td>
<td>-6.5°</td>
</tr>
<tr>
<td>22</td>
<td>0°</td>
<td>-7.8°</td>
</tr>
<tr>
<td>23</td>
<td>0°</td>
<td>-9.1°</td>
</tr>
<tr>
<td>24</td>
<td>0°</td>
<td>-10.4°</td>
</tr>
<tr>
<td>25</td>
<td>0°</td>
<td>-11.7°</td>
</tr>
<tr>
<td>26</td>
<td>0°</td>
<td>-13.0°</td>
</tr>
<tr>
<td>27</td>
<td>0°</td>
<td>-14.3°</td>
</tr>
<tr>
<td>28</td>
<td>0°</td>
<td>-15.6°</td>
</tr>
<tr>
<td>29</td>
<td>0°</td>
<td>-16.9°</td>
</tr>
<tr>
<td>30</td>
<td>0°</td>
<td>-18.2°</td>
</tr>
<tr>
<td>31</td>
<td>0°</td>
<td>-19.5°</td>
</tr>
<tr>
<td>32</td>
<td>0°</td>
<td>-20.8°</td>
</tr>
</tbody>
</table>
Appendix B: Absolute time of point cloud data

B.1. Source of absolute time

The lidar retrieves the current absolute time by connecting to an external clock source.

B.1.1. GPS as the clock source

The lidar connects to a third-party GPS module to obtain pulse-per-second (PPS) signals and NMEA sentences.

- NMEA sentence ($GPRMC or $GPGGA) can be selected using web control or PTC commands.
- The signal status of GPS PPS and NMEA can be checked using web control or PTC commands.
- The timing requirements of PPS and NMEA are shown in Section 2.3.1, Pin description.
- Each rising edge of the lidar’s internal 1 Hz signal triggers a GPS Data Packet. The data format is detailed in Section 3.2, GPS Data Packet.

The absolute time is updated as follows:

<table>
<thead>
<tr>
<th>NMEA status</th>
<th>Date and time (accurate to the second)</th>
<th>Lidar behavior</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unlocked (Initial)</td>
<td>Virtual</td>
<td>Since the lidar has not been locked before, it starts counting from a virtual UTC (such as 2000–01–01 00:00:00) using the lidar’s internal 1 Hz signal.</td>
</tr>
</tbody>
</table>
### B.1. Source of absolute time

<table>
<thead>
<tr>
<th>NMEA status</th>
<th>Date and time (accurate to the second)</th>
<th>Lidar behavior</th>
</tr>
</thead>
<tbody>
<tr>
<td>Locked</td>
<td>Synchronized</td>
<td>At each rising edge of the internal 1 Hz signal, the lidar obtains the actual date and time by performing these two steps:</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1. Extract the date and time from the previous NMEA message.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2. Add 1 full second.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• When Require PPS Lock is ON:</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Only when both NMEA and PPS are locked, NMEA messages are used to update the date and time; when PPS is not locked, NMEA messages are considered untrustworthy and thus not used.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Require PPS Lock can be set using web control (see Require PPS Lock) or HTTP/PTC API (see the API Reference Manuals).</td>
</tr>
</tbody>
</table>

| Unlocked (Lost) | Drifting | When the lidar goes from Locked to Unlocked, it starts counting from the last synchronized time using the lidar's internal 1 Hz signal. This absolute time will gradually drift from the actual GPS time. |

<table>
<thead>
<tr>
<th>PPS status</th>
<th>μs time</th>
<th>Lidar behavior</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unlocked (Initial)</td>
<td>Not synchronized</td>
<td>The lidar's internal 1 Hz signal is not aligned with the GPS second.</td>
</tr>
<tr>
<td>Locked</td>
<td>Synchronized</td>
<td>The rising edge of the lidar's internal 1 Hz signal is aligned with the rising edge of the PPS signal (i.e. the start of each GPS second).</td>
</tr>
<tr>
<td>Unlocked (Lost)</td>
<td>Drifting</td>
<td>The lidar counts the absolute time using the internal 1 Hz signal. This absolute time will gradually drift from the actual GPS second.</td>
</tr>
</tbody>
</table>
B.1.2. PTP as the clock source

The lidar connects to a third-party PTP master to obtain PTP signal.

- PPS signal is not required nor used.
- PTP can be configured using web control or PTC commands.
- The status of PTP signal can be found using web control or PTC commands.
- The lidar does not output GPS Data Packets.

The absolute time is updated as follows:

<table>
<thead>
<tr>
<th>PTP status</th>
<th>Date and time (accurate to the microsecond)</th>
<th>Lidar behavior</th>
</tr>
</thead>
<tbody>
<tr>
<td>Free run</td>
<td>Virtual</td>
<td>Since the lidar has not been locked before, it starts counting from a <strong>virtual UTC</strong> (such as 2000–01–01 00:00:00) using the lidar’s internal 1 Hz signal.</td>
</tr>
<tr>
<td>Tracking or Locked</td>
<td>Synchronized</td>
<td>The lidar extracts the actual date and time from the PTP Master’s messages.</td>
</tr>
<tr>
<td>Frozen</td>
<td>Drifting</td>
<td>When the lidar goes from Tracking/Locked to Frozen, it starts counting from the <strong>last synchronized time</strong> using the lidar’s internal 1 Hz signal. This absolute time will gradually drift from the actual PTP time.</td>
</tr>
</tbody>
</table>

- PTP is a Plug & Play protocol; the lidar works as a PTP slave device and requires no additional setup.
- The **Timestamps** and **Date & Time** fields in Point Cloud Data Packets strictly follow the PTP master device. Certain PTP master devices may have a specified offset from the lidar’s time output. Please verify the configuration and calibration of your PTP master device.
B.2. Absolute time of Point Cloud Data Packets

The absolute time of Point Cloud Data Packets is $t_0 = t_s + t_{ms}$, where:

- $t_s$ is the whole second part (see the Date & Time field).
- $t_{ms}$ is the microsecond part (see the Timestamp field).

The definition of the above fields is in Section 3.1.2.4, Tail.

B.3. Start time of each block

Given the Absolute time of Point Cloud Data Packets as $t_0$, the start time of each block (i.e., the time when the first firing starts) can be calculated.

**Single return mode**

<table>
<thead>
<tr>
<th>Block</th>
<th>Start time (μs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Block 6</td>
<td>$t_0 + 5.632$</td>
</tr>
<tr>
<td>Block N</td>
<td>$t_0 + 5.632 - 50 \times (6 - N)$</td>
</tr>
<tr>
<td>Block 1</td>
<td>$t_0 + 5.632 - 50 \times 5$</td>
</tr>
</tbody>
</table>

**Dual return mode**

<table>
<thead>
<tr>
<th>Block</th>
<th>Start time (μs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blocks 6 &amp; 5</td>
<td>$t_0 + 5.632$</td>
</tr>
<tr>
<td>Blocks 4 &amp; 3</td>
<td>$t_0 + 5.632 - 50 \times 1$</td>
</tr>
<tr>
<td>Blocks 2 &amp; 1</td>
<td>$t_0 + 5.632 - 50 \times 2$</td>
</tr>
</tbody>
</table>
Triple return mode

<table>
<thead>
<tr>
<th>Block</th>
<th>Start time (μs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blocks 6, 5, &amp; 4</td>
<td>$t_0 + 5.632$</td>
</tr>
<tr>
<td>Blocks 3, 2, &amp; 1</td>
<td>$t_0 + 5.632 - 50 \times 1$</td>
</tr>
</tbody>
</table>

B.4. Laser firing time of each channel

Given the start time (see Section B.3, Start time of each block) of Block $m$ is $T(m)$, $m \in \{1, 2, \cdots, 6\}$, the laser firing time of Channel $n$: Block $m$ is

$$t(m, n) = T(m) + \Delta t(n), n \in \{1, 2, \cdots, 32\}$$

In each round of firing, the firing time offsets $\Delta t(n)$ are below.

Unit: μs

<table>
<thead>
<tr>
<th>Channels 1 to 16</th>
<th>$\Delta t(n) = 2.888 \times (n - 1) + 0.368$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Channels 17 to 32</td>
<td>$\Delta t(n) = 2.888 \times (n - 17) + 0.368$</td>
</tr>
</tbody>
</table>
Appendix C: Power supply requirements

C.1. Input voltage

To ensure that the input voltage at the lidar’s Lemo connector is 9 to 36 V DC, please check the specifications of the power source and the voltage drop over cables.

C.1.1. Calculate the cable voltage drop

Using the estimation formula

We recommend using 26 AWG cables, which is the thickest wire gauge supported by the lidar.

- Define the cable length from the power source to the lidar’s Lemo connector as $L$ (unit: m)
- When using 26 AWG cables, the estimated cable resistance is $r = 0.3L$ (unit: $\Omega$)
- Define the source voltage as $U_{in}(V)$.

The cable voltage drop of the lidar operating at 10 Hz under room temperature ($23 \pm 5^\circ C$) can be estimated:

$$U_{drop}(V) = \frac{U_{in} - \sqrt{U_{in}^2 - 40r}}{2}$$

Using the lookup table

As shown in the table, when the cable length exceeds 10 m, the source voltage should be greater than 24 V.

<table>
<thead>
<tr>
<th>Cable Total Length $L$</th>
<th>Source Voltage $U_{in} = 12$ V</th>
<th>Source Voltage $U_{in} = 24$ V</th>
<th>Source Voltage $U_{in} = 36$ V</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.5 m</td>
<td>0.39 V</td>
<td>0.19 V</td>
<td>0.13 V</td>
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<tr>
<td>2 m</td>
<td>0.52 V</td>
<td>0.25 V</td>
<td>0.17 V</td>
</tr>
<tr>
<td>5 m</td>
<td>1.42 V</td>
<td>0.64 V</td>
<td>0.42 V</td>
</tr>
</tbody>
</table>
### C.2. Power Consumption

The lidar’s peak power consumption is below 30 W in all operating conditions. After a power-on in an ambient temperature below 0°C, power consumption typically remains around 15 W for a period of time. When setting the frame rate to 20 Hz, power consumption will also be higher than the typical value in Section 1.4, Specifications. In the above or similar conditions, we recommend providing at least 30 W of input power to the lidar.

### C.3. Power Up/Down

During a power-up, the voltage requirements are charted in Figure 18, “Voltage requirements during a power-up”.

- The lidar’s input voltage should remain under 1 V for more than 50 ms before ramping up.
- During the ramp-up, the input voltage should climb to 90% of its designed value in less than 500 ms.

### C.1.2. Avoid overvoltage

When the lidar’s input voltage approaches 36 V, make sure there is no additional overshoot in the external power system. Even a short period of overvoltage can cause irreversible damage to the lidar.

<table>
<thead>
<tr>
<th>Cable Total Length L</th>
<th>Source Voltage $U_{in} = 12$ V</th>
<th>Source Voltage $U_{in} = 24$ V</th>
<th>Source Voltage $U_{in} = 36$ V</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 m</td>
<td>3.55 V (lidar's input voltage &lt; 9 V)</td>
<td>1.32 V</td>
<td>0.85 V</td>
</tr>
</tbody>
</table>
During a power-down, the lidar's input voltage, after dropping below 1 V, should remain for more than 50 ms before the next power-up.
Appendix D: Nonlinear reflectivity mapping

By default, the Reflectivity field in Point Cloud Data Packets (see Section 3.1.2.3, Body) linearly represents target reflectivity.

- Range of the Reflectivity field value: 0 to 255
- Range of target reflectivity: 0 to 255%

Alternatively, users may choose the Nonlinear Mapping mode using web control or PTC commands.

Figure 19. Nonlinear mapping

Nonlinear mapping
## Appendix D: Nonlinear reflectivity mapping

<table>
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<th>Reflectivity field</th>
<th>Actual reflectivity %</th>
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